3M Science. Applied to Life.™

3M Industrial Adhesives and Tapes Division

Packaging Solutions

Interactive Guide

START ▶

Start

Categories

3M delivers a diverse product portfolio and uncompromised quality to customers around the world whose brands demand appealing, strong and reliable packaging solutions. Find the packaging solution that's right for your needs by selecting a category.

Markets

Products

Top Applications

Markets

From the grocery store on the corner to the industrial park across town, our high strength tapes, custom packaging solutions, carton sealing tapes and case sealers are working hard every day. You can quickly find 3M Packaging Solutions for your specific needs by selecting a market from the menu.

Consumer Goods

Retail/e-Commerce

General Packaging

OTC/Pharmaceutical

Specialty

Consumer Goods

How goods get better. Stand out at shelf with carry handles and Scotch® Multipack Tape. Improve operations with Scotch® Box Sealing Tape. Close the deal with confidence using filament tapes, stretch tapes, carton sealing tapes and case sealers. Whatever your application, our extensive portfolio offers the versatility you need to succeed.

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Scotch® Brand

Multipack Tapes

Save time, money and waste while improving the appearance of packaging with The Multipack Solution. Scotch® Multipack Tapes are an economical and sustainable alternative to shrink films, banding, boxes and bags. These transparent tapes are strong yet clean-removing so they will not damage primary package graphics. Tapes can be custom printed for brand or promotional messages, and can be applied manually or automatically.

See all Multipack Tapes

3M

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Carry Handles

Awkward becomes awesome. Whether pre-applied on the manufacturing floor or in-store at checkout, 3M™ Carry Handles give consumers the convenience and confidence to purchase your products. You can even customize them with brand messaging and offers — printed where consumers can't miss them. Available in padded, in-line and pre-laminated formats.

See all Carry Handles

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Scotch® Brand

Bag Sealing Tapes

Stronger, faster closures and eye-catching graphics are in the bag with Scotch® Bag Sealing Solutions. Accelerate your entire end-of-line operation with tough, transparent and custom printed tapes that provide a secure seal on a wide range of bag types and materials.

See all Bag Sealing Tapes

3M

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Scotch® Brand

Light Duty Packaging Tapes

Versatility is the name of the game when it comes to Scotch® Light Duty Packaging Tapes. Whatever your application or surface, we have the backing and adhesive combination you're looking for.

See all Light Duty Packaging Tapes

3M

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

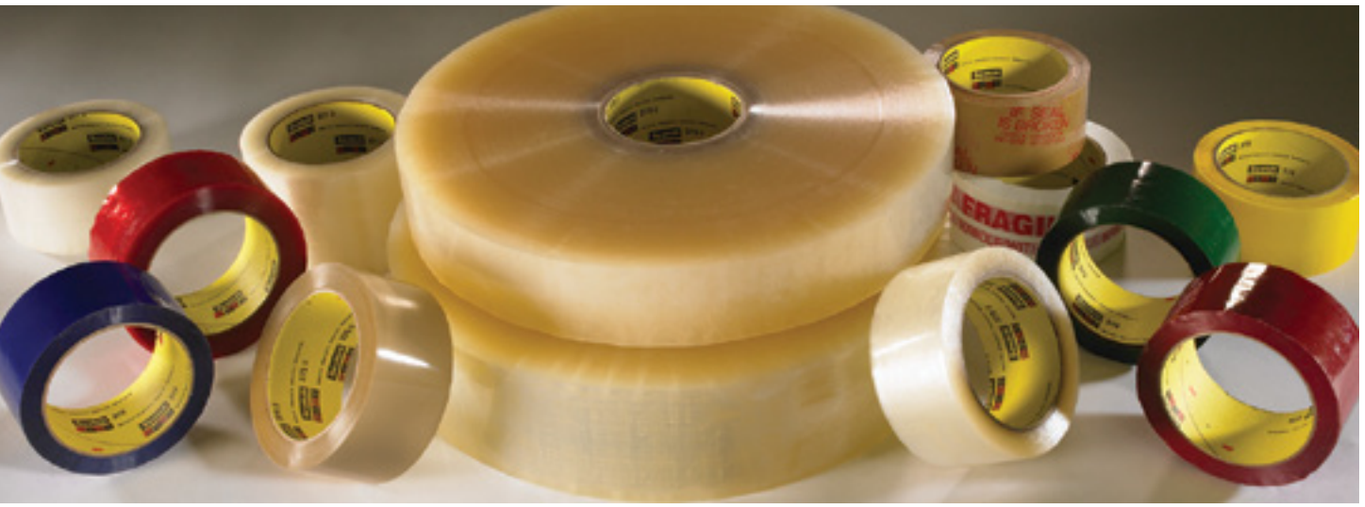
Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes



Carton Sealing Tapes

Whether you're packaging laptops or lollipops, there's a Scotch® or Tartan™ Box Sealing Tape that's perfect for the job. With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you get dependable seals for a wide variety of box types, sizes, handling situations and storage conditions.

See all Carton Sealing Tapes

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Case Sealers

The end of your production line is no place for a bottleneck. That's why you need a durable and reliable case sealer. Depending on your box type, closure method and production runs, there's a 3M-Matic™ Case Sealer designed to deliver consistent and reliable case sealing.

See all Case Sealers

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Scotch® Brand

Manual Dispensers

Make quick work of smaller case sealing jobs with Scotch® Manual Dispensers. Designed to dispense box sealing tapes, filament tapes, film tapes, label protection tapes and pouch tapes, they're ideal for most applications. Find the right manual sealer for your needs from a variety of hand-held and heavy duty pull-and-tear table top dispensers.

See all Manual Dispensers

3M

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Filament Tapes

Get strength and durability you can rely on with Scotch® Filament Tapes. Trust the portfolio that offers tapes up to 2X stronger than anything on the market for the simplest to the most extreme uses. Their exceptionally strong filament reinforcement combined with unsurpassed holding power provides effective solutions for a variety of packaging and non-packaging applications.

See all Filament Tapes

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Scotch® Brand

Tensilized Polypropylene Tapes

Stretched in one direction for strength, Scotch® Tensilized Polypropylene Tapes (TPP) combine strength with clean removability for temporary holding and securing applications. Get high performance that bonds firmly to a variety of substrates, including stainless steel, painted and unpainted metal, vinyl, glass and various plastic surfaces without leaving adhesive residue when removed.

See all Tensilized Polypropylene Tapes

3M

Multipack Tapes
Carry Handles
Bag Sealing Tapes
Light Duty Packaging Tapes
Carton Sealing Tapes
Case Sealers
Manual Dispensers
Filament Tapes
Tensilized Polypropylene
Custom Printed Tapes

Scotch® Brand

Custom Printed Tapes

Don’t just seal it — say it. Convey important or security messaging with custom printed Scotch® Specialty Box Sealing Tapes. Now your favorite sealing tapes can add specialized and/or functional communications for your specific application. Get the dependability you need for cold storage, gapped flap cartons and more.

See all Custom Printed Tapes

3M

Multipack Tapes

Carry Handles

Bag Sealing Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Filament Tapes

Tensilized Polypropylene

Custom Printed Tapes

Retail/e-Commerce

Good things are in store for you when you use tape and packaging solutions designed with your business in mind. Put your creativity on display with hang tabs, give your stockroom a lift with carry handles or repair damaged goods with tape pads. E-retailers can send merchandise efficiently and have confidence it will arrive safely to their customers. Whatever your goals, our portfolio of retail/e-commerce products will have you operating like nobody's business.

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Scotch® Brand

Multipack Tapes

Save time, money and waste while improving the appearance of packaging with multipack solutions. Scotch® Multipack Tapes are an economical and sustainable alternative to shrink films, banding, boxes and bags. These transparent tapes are strong yet clean-removing so they will not damage primary package graphics. Tapes can be custom printed for brand or promotional messages, and can be applied manually or automatically with the use of CEFMA packaging equipment.

See all Multipack Tapes

3M

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Carry Handles

Awkward becomes awesome. Whether pre-applied on the manufacturing floor or in-store at checkout, 3M™ Carry Handles give consumers the convenience and confidence to purchase your products. You can even customize them with brand messaging and offers — printed where consumers can't miss them. Available in padded, in-line and pre-laminated formats.

See all Carry Handles

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Tape Pads

Meet the stockroom superstar. 3M™ Tape Pads are your secret weapon when it comes to package repair, temporary box flap holding and package identification. All the benefits of a roll of Scotch® Tape in convenient, pre-cut and portable pads.

See all Tape Pads

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Hang Tabs

If you're feeling like the time has come to hang it up, then 3M™ Hang Tabs are the solution you've been looking for. Made with clear, sturdy plastic, they're ideal for repairing pegged products or hanging hard-to-display merchandise.

See all Hang Tabs

Multipack Tapes

Carry Handles

Tape Pads

Hang Tabs

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Document Attachment

Scotch® Brand

Light Duty Packaging Tapes

Versatility is the name of the game when it comes to Scotch® Light Duty Packaging Solutions. Whatever your application or surface, we have the backing and adhesive combination you're looking for.

See all Light Duty Packaging Tapes

3M

Multipack Tapes

Carry Handles

Tape Pads

Hang Tabs

Light Duty Packaging Tapes

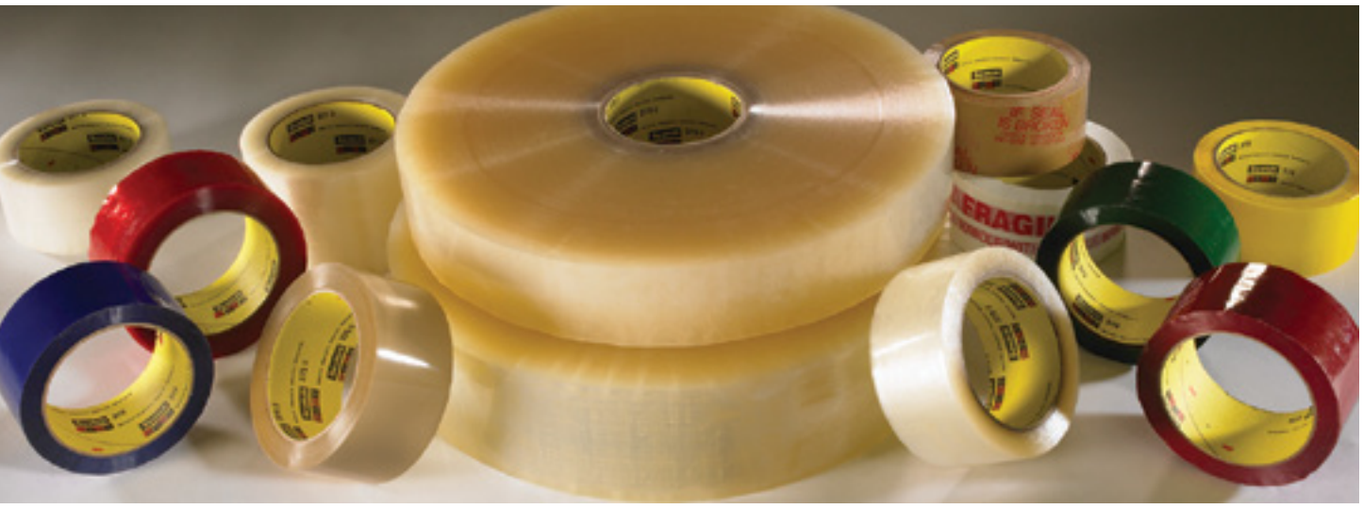
Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Document Attachment



Carton Sealing Tapes

Whether you're packaging laptops or lollipops, there's a Scotch® or Tartan™ Box Sealing Tape that's perfect for the job. With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you get dependable seals for a wide variety of box types, sizes, handling situations and storage conditions.

See all Carton Sealing Tapes

Multipack Tapes

Carry Handles

Tape Pads

Hang Tabs

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Document Attachment

Scotch® Brand

Custom Printed Tapes

Don’t just seal it — say it. Convey important or security messaging with custom printed Scotch® Specialty Box Sealing Tapes. Now your favorite sealing tapes can add specialized and/or functional communications for your specific application. Get the dependability you need for cold storage, gapped flap cartons and more.

See all Custom Printed Tapes

3M

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Scotch® Brand

Manual Dispensers

Make quick work of smaller case sealing jobs with Scotch® Manual Dispensers. Designed to dispense box sealing tapes, filament tapes, film tapes, label protection tapes and pouch tapes, they're ideal for most applications. Find the right manual sealer for your needs from a variety of hand-held and heavy duty pull-and-tear table top dispensers.

See all Manual Dispensers

3M

Multipack Tapes

Carry Handles

Tape Pads

Hang Tabs

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Document Attachment

Case Sealers

The end of your production line is no place for a bottleneck. That's why you need a durable and reliable case sealer. Depending on your box type, closure method and production runs, there's a 3M-Matic™ Case Sealer designed to deliver consistent and reliable case sealing.

See all Case Sealers

Multipack Tapes
Carry Handles
Tape Pads
Hang Tabs
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Document Attachment

Document Attachment

Protect and attach your shipping documents where they can't be missed with Scotch® Pouch Tape and 3M™ Packing List Envelopes. They're designed to withstand the roughest handling and weather conditions so you can deliver with confidence.

See all Document Attachment Products

Multipack Tapes

Carry Handles

Tape Pads

Hang Tabs

Light Duty Packaging Tapes

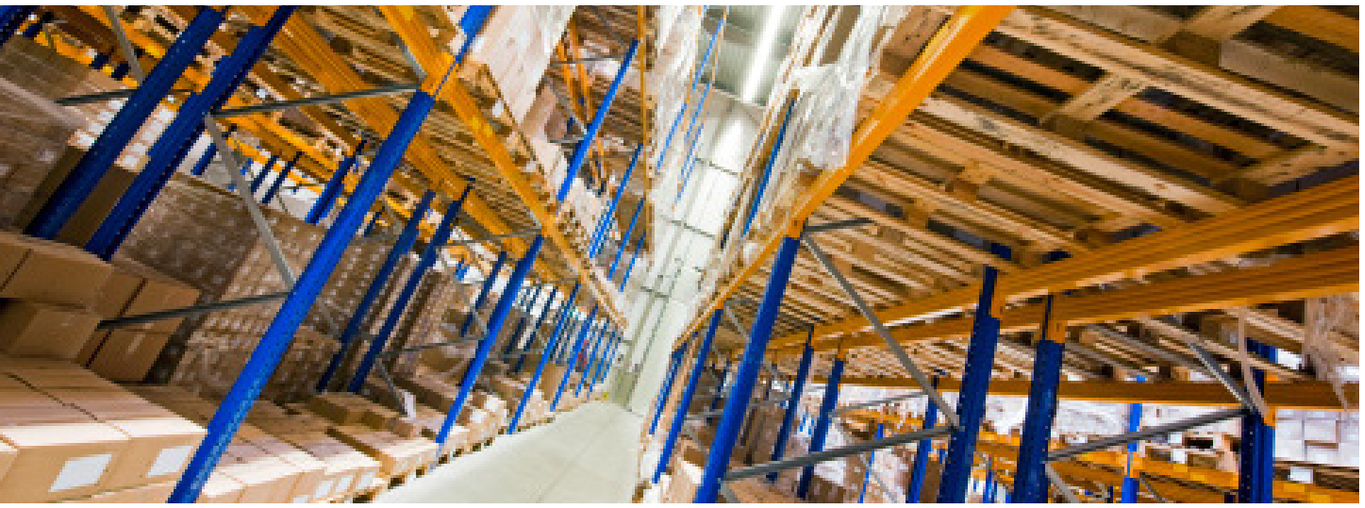
Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Document Attachment



General Packaging

Consider it signed, sealed and delivered when you use 3M™ Packaging Solutions. Whatever you're packaging, our portfolio has a strong selection of tapes, carton sealers and dispensers that will fit your needs. And with more choices than ever, our packing list envelopes, pouch tapes and label protection solutions will ensure your shipments get where they're going — case closed.

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Scotch® Brand

Filament Tapes

Get strength and durability you can rely on with Scotch® Filament Tapes. Trust the portfolio that offers tapes up to 2X stronger than anything on the market for the simplest to the most extreme uses. Their exceptionally strong filament reinforcement combined with unsurpassed holding power provides effective solutions for a variety of packaging and non-packaging applications.

See all Filament Tapes

3M

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Scotch® Brand

Reinforced Strapping Tapes

Secure your packages with maximum holding power and durability with Scotch® Reinforced Strapping Tapes. Getting the strength you need with the clarity to let your graphics shine makes them the ideal choice for your strapping, bundling and reinforcing applications.

See all Reinforced Strapping Tapes

3M

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Scotch® Brand

Light Duty Packaging Tapes

Versatility is the name of the game when it comes to Scotch® Light Duty Packaging Solutions. Whatever your application or surface, we have the backing and adhesive combination you're looking for.

See all Light Duty Packaging Tapes

3M

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

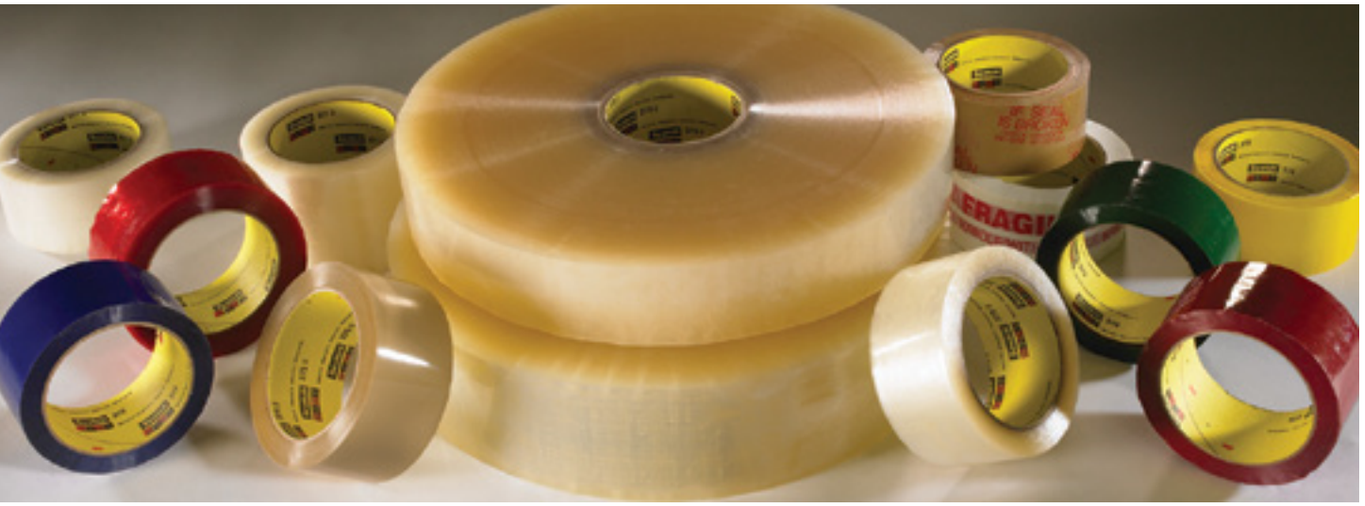
Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment



Carton Sealing Tapes

Whether you're packaging laptops or lollipops, there's a Scotch® or Tartan™ Box Sealing Tape that's perfect for the job. With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you get dependable seals for a wide variety of box types, sizes, handling situations and storage conditions.

See all Carton Sealing Tapes

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Scotch® Brand

Custom Printed Tapes

Don’t just seal it — say it. Convey important or security messaging with custom printed Scotch® Specialty Box Sealing Tapes. Now your favorite sealing tapes can add specialized and/or functional communications for your specific application. Get the dependability you need for cold storage, gapped flap cartons and more.

See all Custom Printed Tapes

3M

Filament Tapes
Reinforced Strapping Tapes
Light Duty Packaging Tapes
Carton Sealing Tapes
Custom Printed Tapes
Manual Dispensers
Case Sealers
Label Protection Tapes
Document Attachment

Scotch® Brand

Manual Dispensers

Make quick work of smaller case sealing jobs with Scotch® Manual Dispensers. Designed to dispense box sealing tapes, filament tapes, film tapes, label protection tapes and pouch tapes, they're ideal for most applications. Find the right manual sealer for your needs from a variety of hand-held and heavy duty pull-and-tear table top dispensers.

See all Manual Dispensers

3M

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Case Sealers

The end of your production line is no place for a bottleneck. That's why you need a durable and reliable case sealer. Depending on your box type, closure method and production runs, there's a 3M-Matic™ Case Sealer designed to deliver consistent and reliable case sealing.

See all Case Sealers

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Scotch® Brand

Label Protection Tapes

Keep your shipping information clean and legible with Scotch® Label Protection Tapes. Available in high-clarity or vibrant yellow, they're the reliable and abrasion-resistant solution for your label, invoice or packing list applications.

See all Label Protection Tapes

3M

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

Document Attachment

Protect and attach your shipping documents where they can't be missed with Scotch® Pouch Tape and 3M™ Packing List Envelopes. They're designed to withstand the roughest handling and weather conditions so you can deliver with confidence.

See all Document Attachment Products

Filament Tapes

Reinforced Strapping Tapes

Light Duty Packaging Tapes

Carton Sealing Tapes

Custom Printed Tapes

Manual Dispensers

Case Sealers

Label Protection Tapes

Document Attachment

OTC/ Pharmaceutical

Ensure your products arrive with a clean bill of health when you use 3M Packaging Solutions. From The Multipack Solution that helps your product stand out at shelf to carton sealing tapes that help protect expensive pharmaceuticals during shipping, we have just what the doctor ordered.

Multipack Tapes
Carton Sealing Tapes
Case Sealers
Manual Dispensers
Document Attachment
Label Protection Tapes

Multipack Tapes

Save time, money and waste while improving the appearance of packaging with The Multipack Solution. Scotch® Multipack Tapes are an economical and sustainable alternative to shrink films, banding, boxes and bags. These transparent tapes are strong yet clean-removing so they will not damage primary package graphics. Tapes can be custom printed for brand or promotional messages, and can be applied manually or automatically.

See all Multipack Tapes

Multipack Tapes

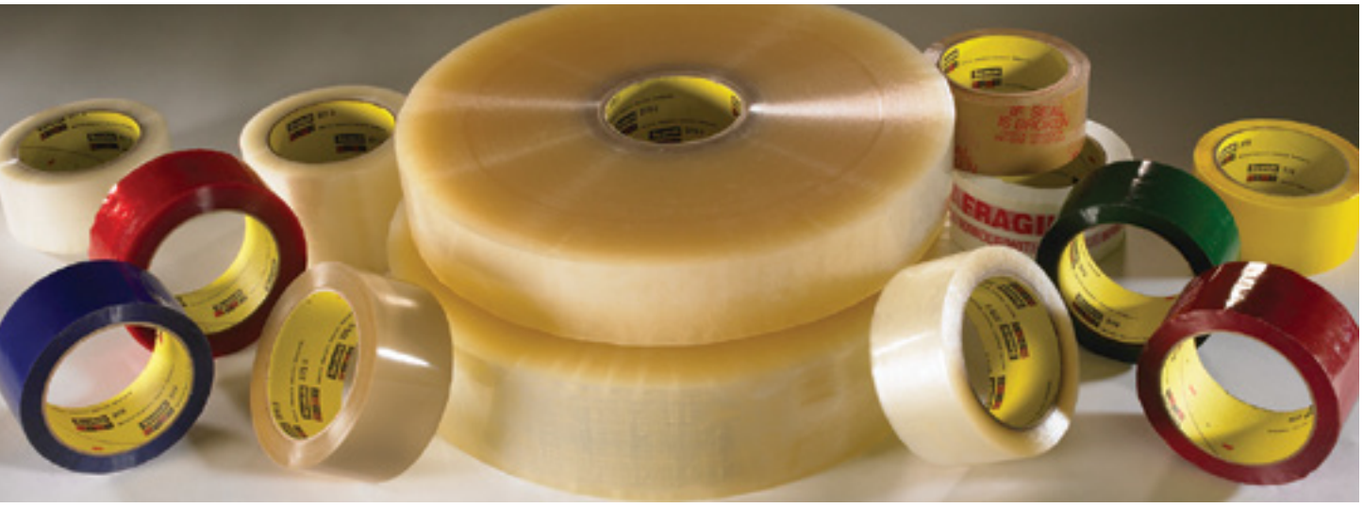
Carton Sealing Tapes

Case Sealers

Manual Dispensers

Document Attachment

Label Protection Tapes



Carton Sealing Tapes

Get the dependability you can rely on for pharmaceutical shipment sealing with Scotch® or Tartan™ Box Sealing Tapes. With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you get dependable seals for a wide variety of box types, sizes, handling situations and storage conditions.

See all Carton Sealing Tapes ▸

Multipack Tapes ▸

Carton Sealing Tapes

Case Sealers ▸

Manual Dispensers ▸

Document Attachment ▸

Label Protection Tapes ▸

Case Sealers

The end of your production line is no place for a bottleneck. That's why you need a durable and reliable case sealer. Depending on your box type, closure method and production runs, there's a 3M-Matic™ Case Sealer designed to deliver consistent and reliable case sealing.

See all Case Sealers

Multipack Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Document Attachment

Label Protection Tapes

Scotch® Brand

Manual Dispensers

Make quick work of smaller case sealing jobs with Scotch® Manual Dispensers. Designed to dispense box sealing tapes, filament tapes, film tapes, label protection tapes and pouch tapes, they're ideal for most applications. Find the right manual sealer for your needs from a variety of hand-held and heavy duty pull-and-tear table top dispensers.

See all Manual Dispensers

Multipack Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Document Attachment

Label Protection Tapes

Document Attachment

Protect and attach your shipping documents where they can't be missed with Scotch® Pouch Tape and 3M™ Packing List Envelopes. They're designed to withstand the roughest handling and weather conditions so you can deliver with confidence.

See all Document Attachment Products

Multipack Tapes

Carton Sealing Tapes

Case Sealers

Manual Dispensers

Document Attachment

Label Protection Tapes

Scotch® Brand

Label Protection Tapes

Keep your shipping information clean and legible with Scotch® Label Protection Tapes. Available in high-clarity or vibrant yellow, they're the reliable and abrasion-resistant solution for your label, invoice or packing list applications.

See all Label Protection Tapes

Multipack Tapes

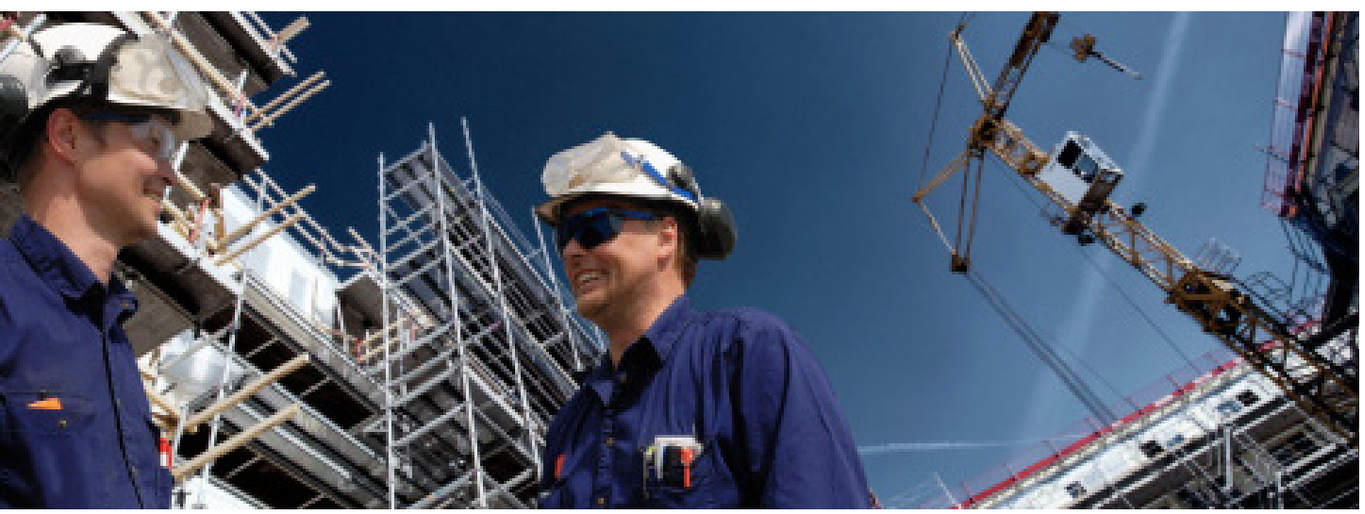
Carton Sealing Tapes

Case Sealers

Manual Dispensers

Document Attachment

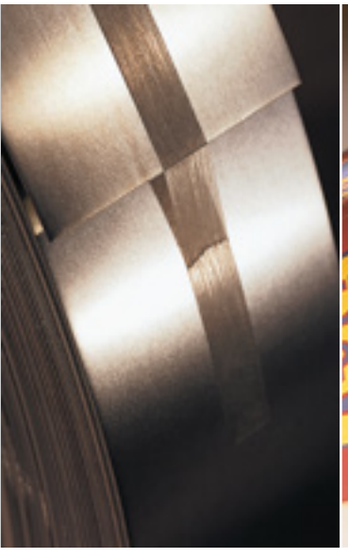
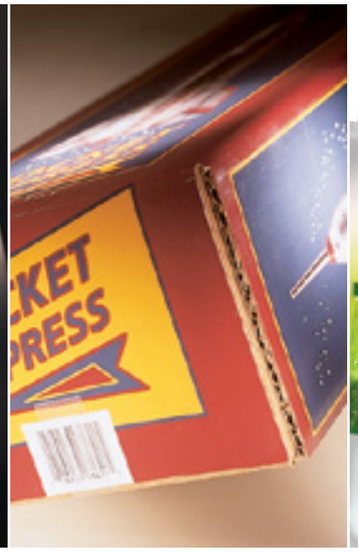
Label Protection Tapes



Specialty

Have a unique packaging or non-packaging application? We can help. Contact your 3M sales rep or one of our technical service experts to find out how we can partner with you to create custom solutions for your application needs.

1-800-362-3550

Products

Select High Strength Tapes, Case Sealing Tapes or Custom Packaging Solutions for an overview of our product line.

HIGH STRENGTH TAPES

- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES

- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS

- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Scotch® Brand

Filament Tapes

Get strength and durability you can rely on with Scotch® Filament Tapes. Trust the portfolio that offers tapes up to 2X stronger than anything on the market for the simplest to the most extreme uses. Their exceptionally strong filament reinforcement combined with unsurpassed holding power provides effective solutions for a variety of packaging and non-packaging applications.

See all Filament Tapes ▸

3M

HIGH STRENGTH TAPES

Filament Tapes

Reinforced Strapping Tapes ▸

Tensilized Polypropylene Tapes ▸

CASE SEALING TAPES

Carton Sealing Tapes ▸

Case Sealers ▸

Custom Printed Tapes ▸

Manual Dispensers ▸

CUSTOM PACKAGING SOLUTIONS

Bag Sealing Tapes ▸

Carry Handles ▸

Document Attachment ▸

Hang Tabs ▸

Label Protection Tapes ▸

Light Duty Packaging ▸

Multipack Tapes ▸

Tape Pads ▸

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
890RCT	600 (10500)	Polyester	Fiberglass	8.1 (0.210)	Synthetic Rubber	75 (82)	3	Clear	Basiloid, heavy appliance lifting; Good adhesion to recycled corrugate
890MSR	600 (10500)	Polyester	Fiberglass	6.0 (0.152)	Modified Synthetic Rubber	90 (99)	3	Clear	Metal coil closure; Good adhesion to oily surfaces
898	380 (6655)	Polypropylene	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Clear	L-Clip box closure, general bundling and reinforcing; Very high strength, versatile, good adhesion to many substrates
8988	380 (6655)	Polypropylene	Fiberglass	6.9 (0.175)	Synthetic Rubber	75 (82)	3	Clear	L-Clip box closure; Good adhesion to recycled corrugate
898MSR	380 (6655)	Polyester	Fiberglass	6.6 (0.168)	Modified Synthetic Rubber	70 (77)	5	Clear	Metal coil closure; Good adhesion to oily surfaces
8919MSR	380 (6655)	Polyester	Fiberglass	7.0 (0.180)	Modified Synthetic Rubber	100 (109)	3	Clear	Metal coil closure; Good adhesion to oily surfaces, thicker backing for improved handling
899	360 (6305)	Polyester	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Red	General bundling and reinforcing; Red color for increased visibility and detection
893	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	55 (60)	4.5	Clear	Box closing, palletizing, strapping, bundling and reinforcing; High strength
894	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	50 (55)	4.5	Black	Pipe bundling and other outdoor applications; High UV resistance
880	270 (4728)	Polypropylene	Polyester	7.7 (0.196)	Synthetic Rubber	80 (88)	19	Clear/Red	Pipe and conduit, bundling and color coding; Excellent shock resistance
880MSR	270 (4728)	Polyester	Polyester	7.7 (0.196)	Modified Synthetic Rubber	95 (100)	19	Clear	Metal coil closure; Good adhesion to oily surfaces, high cut resistance
896	249 (4203)	Polypropylene	Fiberglass	5.4 (0.137)	Synthetic Rubber	60 (66)	3	White	Heavy box closure, general bundling and reinforcing; White boxes, color coding
8916V	210 (3678)	Polypropylene	Fiberglass	6.8 (0.172)	Synthetic Rubber	75 (82)	3	Blue	Appliance, secure and stabilize parts; Clean removal, thicker backing
897	170 (2977)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Medium strength

Filament Tapes Continued ▸

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
8915	170 (2977)	Polypropylene	Fiberglass	6.0 (0.150)	Synthetic Rubber	65 (71)	3	Clear	Appliance, secure and stabilize parts; Clean removal
8959	150 (2627)	Polypropylene	Bi-Directional Fiberglass	5.7 (0.145)	Synthetic Rubber	100 (109)	6	Clear	Heavy box closure, splicing, metal parts bundling; Bi-directional filament for excellent cut and puncture resistance, high adhesion
8934	100 (1751)	Polypropylene	Fiberglass	4.0 (0.102)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Utility

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
890RCT	600 (10500)	Polyester	Fiberglass	8.1 (0.210)	Synthetic Rubber	75 (82)	3	Clear	Basiloid, heavy appliance lifting; Good adhesion to recycled corrugate
890MSR	600 (10500)	Polyester	Fiberglass	6.0 (0.152)	Modified Synthetic Rubber	90 (99)	3	Clear	Metal coil closure; Good adhesion to oily surfaces
898	380 (6655)	Polypropylene	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Clear	L-Clip box closure, general bundling and reinforcing; Very high strength, versatile, good adhesion to many substrates
8988	380 (6655)	Polypropylene	Fiberglass	6.9 (0.175)	Synthetic Rubber	75 (82)	3	Clear	L-Clip box closure; Good adhesion to recycled corrugate
898MSR	380 (6655)	Polyester	Fiberglass	6.6 (0.168)	Modified Synthetic Rubber	70 (77)	5	Clear	Metal coil closure; Good adhesion to oily surfaces
8919MSR	380 (6655)	Polyester	Fiberglass	7.0 (0.180)	Modified Synthetic Rubber	100 (109)	3	Clear	Metal coil closure; Good adhesion to oily surfaces, thicker backing for improved handling
899	360 (6305)	Polyester	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Red	General bundling and reinforcing; Red color for increased visibility and detection
893	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	55 (60)	4.5	Clear	Box closing, palletizing, strapping, bundling and reinforcing; High strength
894	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	50 (55)	4.5	Black	Pipe bundling and other outdoor applications; High UV resistance
880	270 (4728)	Polypropylene	Polyester	7.7 (0.196)	Synthetic Rubber	80 (88)	19	Clear/Red	Pipe and conduit, bundling and color coding; Excellent shock resistance
880MSR	270 (4728)	Polyester	Polyester	7.7 (0.196)	Modified Synthetic Rubber	95 (100)	19	Clear	Metal coil closure; Good adhesion to oily surfaces, high cut resistance
896	249 (4203)	Polypropylene	Fiberglass	5.4 (0.137)	Synthetic Rubber	60 (66)	3	White	Heavy box closure, general bundling and reinforcing; White boxes, color coding
8916V	210 (3678)	Polypropylene	Fiberglass	6.8 (0.172)	Synthetic Rubber	75 (82)	3	Blue	Appliance, secure and stabilize parts; Clean removal, thicker backing
897	170 (2977)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Medium strength

Filament Tapes Continued ▸

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
8915	170 (2977)	Polypropylene	Fiberglass	6.0 (0.150)	Synthetic Rubber	65 (71)	3	Clear	Appliance, secure and stabilize parts; Clean removal
8959	150 (2627)	Polypropylene	Bi-Directional Fiberglass	5.7 (0.145)	Synthetic Rubber	100 (109)	6	Clear	Heavy box closure, splicing, metal parts bundling; Bi-directional filament for excellent cut and puncture resistance, high adhesion
8934	100 (1751)	Polypropylene	Fiberglass	4.0 (0.102)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Utility

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
890RCT	600 (10500)	Polyester	Fiberglass	8.1 (0.210)	Synthetic Rubber	75 (82)	3	Clear	Basiloid, heavy appliance lifting; Good adhesion to recycled corrugate
890MSR	600 (10500)	Polyester	Fiberglass	6.0 (0.152)	Modified Synthetic Rubber	90 (99)	3	Clear	Metal coil closure; Good adhesion to oily surfaces
898	380 (6655)	Polypropylene	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Clear	L-Clip box closure, general bundling and reinforcing; Very high strength, versatile, good adhesion to many substrates
8988	380 (6655)	Polypropylene	Fiberglass	6.9 (0.175)	Synthetic Rubber	75 (82)	3	Clear	L-Clip box closure; Good adhesion to recycled corrugate
898MSR	380 (6655)	Polyester	Fiberglass	6.6 (0.168)	Modified Synthetic Rubber	70 (77)	5	Clear	Metal coil closure; Good adhesion to oily surfaces
8919MSR	380 (6655)	Polyester	Fiberglass	7.0 (0.180)	Modified Synthetic Rubber	100 (109)	3	Clear	Metal coil closure; Good adhesion to oily surfaces, thicker backing for improved handling
899	360 (6305)	Polyester	Fiberglass	6.6 (0.168)	Synthetic Rubber	70 (77)	5	Red	General bundling and reinforcing; Red color for increased visibility and detection
893	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	55 (60)	4.5	Clear	Box closing, palletizing, strapping, bundling and reinforcing; High strength
894	300 (5254)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	50 (55)	4.5	Black	Pipe bundling and other outdoor applications; High UV resistance
880	270 (4728)	Polypropylene	Polyester	7.7 (0.196)	Synthetic Rubber	80 (88)	19	Clear/Red	Pipe and conduit, bundling and color coding; Excellent shock resistance
880MSR	270 (4728)	Polyester	Polyester	7.7 (0.196)	Modified Synthetic Rubber	95 (100)	19	Clear	Metal coil closure; Good adhesion to oily surfaces, high cut resistance
896	249 (4203)	Polypropylene	Fiberglass	5.4 (0.137)	Synthetic Rubber	60 (66)	3	White	Heavy box closure, general bundling and reinforcing; White boxes, color coding
8916V	210 (3678)	Polypropylene	Fiberglass	6.8 (0.172)	Synthetic Rubber	75 (82)	3	Blue	Appliance, secure and stabilize parts; Clean removal, thicker backing
897	170 (2977)	Polypropylene	Fiberglass	6.0 (0.152)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Medium strength

Filament Tapes Continued ▸

Scotch® Filament Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
8915	170 (2977)	Polypropylene	Fiberglass	6.0 (0.150)	Synthetic Rubber	65 (71)	3	Clear	Appliance, secure and stabilize parts; Clean removal
8959	150 (2627)	Polypropylene	Bi-Directional Fiberglass	5.7 (0.145)	Synthetic Rubber	100 (109)	6	Clear	Heavy box closure, splicing, metal parts bundling; Bi-directional filament for excellent cut and puncture resistance, high adhesion
8934	100 (1751)	Polypropylene	Fiberglass	4.0 (0.102)	Synthetic Rubber	60 (65)	3	Clear	Box closing, palletizing, strapping, bundling and reinforcing; Utility

Scotch® Brand

Reinforced Strapping Tapes

Secure your packages with maximum holding power and durability with Scotch™ Reinforced Strapping Tapes. Getting the strength you need with the clarity to let your graphics shine makes them the ideal choice for your strapping, bundling and reinforcing applications.

See all Reinforced Strapping Tapes ▸

3M

HIGH STRENGTH TAPES
Filament Tapes ▸
Reinforced Strapping Tapes
Tensilized Polypropylene Tapes ▸

CASE SEALING TAPES
Carton Sealing Tapes ▸
Case Sealers ▸
Custom Printed Tapes ▸
Manual Dispensers ▸

CUSTOM PACKAGING SOLUTIONS
Bag Sealing Tapes ▸
Carry Handles ▸
Document Attachment ▸
Hang Tabs ▸
Label Protection Tapes ▸
Light Duty Packaging ▸
Multipack Tapes ▸
Tape Pads ▸

Scotch® Reinforced Strapping Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
865	240 (4200)	Polypropylene	Polypropylene	6.4 (0.163)	Synthetic Rubber	74 (80)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
864	190 (3325)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	67 (73)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
8651	175 (3064)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	75 (82)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
8654	175 (3064)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	40 (44)	30	Clear	Cold temperature applications 35–50°F (2–13°C)
863	155 (2713)	Polypropylene	Polypropylene	5.0 (0.127)	Synthetic Rubber	60 (65)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
862	120 (2100)	Polypropylene	Polypropylene	4.6 (0.117)	Synthetic Rubber	50 (54)	30	Clear/Black	Pipe Bundling; Black for UV resistance

Scotch® Reinforced Strapping Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
865	240 (4200)	Polypropylene	Polypropylene	6.4 (0.163)	Synthetic Rubber	74 (80)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
864	190 (3325)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	67 (73)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
8651	175 (3064)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	75 (82)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
8654	175 (3064)	Polypropylene	Polypropylene	5.6 (0.142)	Synthetic Rubber	40 (44)	30	Clear	Cold temperature applications 35–50°F (2–13°C)
863	155 (2713)	Polypropylene	Polypropylene	5.0 (0.127)	Synthetic Rubber	60 (65)	30	Clear	Palletizing, L-Clip and box reinforcing; High clarity for use on high-quality graphics boxes or over bar codes
862	120 (2100)	Polypropylene	Polypropylene	4.6 (0.117)	Synthetic Rubber	50 (54)	30	Clear/Black	Pipe Bundling; Black for UV resistance

Scotch® Brand

Tensilized Polypropylene Tapes

Stretched in one direction for strength, Scotch® Tensilized Polypropylene Tapes (TPP) combine strength with clean removability for temporary holding and securing applications. Get high performance that bonds firmly to a variety of substrates, including stainless steel, painted and unpainted metal, vinyl, glass and various plastic surfaces without leaving adhesive residue when removed.

See all Tensilized Polypropylene Tapes ▸

3M

HIGH STRENGTH TAPES
Filament Tapes ▸
Reinforced Strapping Tapes ▸
Tensilized Polypropylene Tapes

CASE SEALING TAPES
Carton Sealing Tapes ▸
Case Sealers ▸
Custom Printed Tapes ▸
Manual Dispensers ▸

CUSTOM PACKAGING SOLUTIONS
Bag Sealing Tapes ▸
Carry Handles ▸
Document Attachment ▸
Hang Tabs ▸
Label Protection Tapes ▸
Light Duty Packaging ▸
Multipack Tapes ▸
Tape Pads ▸

Scotch® Tensilized Polypropylene Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
8898	160 (2802)	Polypropylene	None	4.6 (0.12)	Synthetic Rubber	75 (82)	32	Blue/Ivory	Appliance, secure and stabilize parts; Clean removal, high adhesion
8899HP	170 (2977)	Tensilized Polypropylene	None	4.8 (0.12)	Synthetic Rubber	55 (60)	30	Blue/Ivory/ White	Secure and stabilize parts; Clean removal and high/low temperature performance
860	110 (1926)	Polypropylene	None	2.8 (0.071)	Synthetic Rubber	45 (49)	33	Black	General bundling and strapping; Utility grade for pallet unitizing

Scotch® Tensilized Polypropylene Tapes

Product	Tensile Strength lb/in (N/100 mm)	Backing Material	Reinforcement	Total Thickness mils (mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Backing Color	Typical Use and Comments
ASTM Test Method	D-3759			D-3652		D-3330			
8898	160 (2802)	Polypropylene	None	4.6 (0.12)	Synthetic Rubber	75 (82)	32	Blue/Ivory	Appliance, secure and stabilize parts; Clean removal, high adhesion
8899HP	170 (2977)	Tensilized Polypropylene	None	4.8 (0.12)	Synthetic Rubber	55 (60)	30	Blue/Ivory/ White	Secure and stabilize parts; Clean removal and high/low temperature performance
860	110 (1926)	Polypropylene	None	2.8 (0.071)	Synthetic Rubber	45 (49)	33	Black	General bundling and strapping; Utility grade for pallet unitizing

Carton Sealing Tapes

Get the dependability you can rely on for pharmaceutical shipment sealing with Scotch® or Tartan™ Box Sealing Tapes. With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you get dependable seals for a wide variety of box types, sizes, handling situations and storage conditions.

See all Carton Sealing Tapes

HIGH STRENGTH TAPES

Filament Tapes

Reinforced Strapping Tapes

Tensilized Polypropylene Tapes

CASE SEALING TAPES

Carton Sealing Tapes

Case Sealers

Custom Printed Tapes

Manual Dispensers

CUSTOM PACKAGING SOLUTIONS

Bag Sealing Tapes

Carry Handles

Document Attachment

Hang Tabs

Label Protection Tapes

Light Duty Packaging

Multipack Tapes

Tape Pads

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

More Carton Sealing Tapes ▶

Carton Sealing Tapes – continued

Economy Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
302	23 (402)	Polypropylene/Acrylic	1.0 (.025)	1.6 (.040)	18 (20)	116	Clear, Tan
305	21 (368)	Polypropylene/Acrylic	1.0 (.025)	1.8 (.046)	18 (20)	116	Clear, Tan
369	19 (333)	Polypropylene/Synthetic Rubber	1.0 (.025)	1.6 (.041)	30 (32)	160	Clear, Tan

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed
375	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan or Custom Printed

Cold Temperature Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
311 Colors	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

More Carton Sealing Tapes ▶

Carton Sealing Tapes – continued

Economy Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
302	23 (402)	Polypropylene/Acrylic	1.0 (.025)	1.6 (.040)	18 (20)	116	Clear, Tan
305	21 (368)	Polypropylene/Acrylic	1.0 (.025)	1.8 (.046)	18 (20)	116	Clear, Tan
369	19 (333)	Polypropylene/Synthetic Rubber	1.0 (.025)	1.6 (.041)	30 (32)	160	Clear, Tan

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed
375	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan or Custom Printed

Cold Temperature Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
311 Colors	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

More Carton Sealing Tapes ▶

Carton Sealing Tapes – continued

Economy Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
302	23 (402)	Polypropylene/Acrylic	1.0 (.025)	1.6 (.040)	18 (20)	116	Clear, Tan
305	21 (368)	Polypropylene/Acrylic	1.0 (.025)	1.8 (.046)	18 (20)	116	Clear, Tan
369	19 (333)	Polypropylene/Synthetic Rubber	1.0 (.025)	1.6 (.041)	30 (32)	160	Clear, Tan

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed
375	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan or Custom Printed

Cold Temperature Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
311 Colors	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

More Carton Sealing Tapes

Carton Sealing Tapes – continued

Economy Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
302	23 (402)	Polypropylene/Acrylic	1.0 (.025)	1.6 (.040)	18 (20)	116	Clear, Tan
305	21 (368)	Polypropylene/Acrylic	1.0 (.025)	1.8 (.046)	18 (20)	116	Clear, Tan
369	19 (333)	Polypropylene/Synthetic Rubber	1.0 (.025)	1.6 (.041)	30 (32)	160	Clear, Tan

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed
375	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan or Custom Printed

Cold Temperature Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
311 Colors	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

More Carton Sealing Tapes

Carton Sealing Tapes – continued

Economy Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
302	23 (402)	Polypropylene/Acrylic	1.0 (.025)	1.6 (.040)	18 (20)	116	Clear, Tan
305	21 (368)	Polypropylene/Acrylic	1.0 (.025)	1.8 (.046)	18 (20)	116	Clear, Tan
369	19 (333)	Polypropylene/Synthetic Rubber	1.0 (.025)	1.6 (.041)	30 (32)	160	Clear, Tan

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed
375	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan or Custom Printed

Cold Temperature Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
311 Colors	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White

Case Sealers

The end of your production line is no place for a bottleneck. That's why you need a durable and reliable case sealer. Depending on your box type, closure method and production runs, there's a 3M-Matic™ Case Sealer designed to deliver consistent and reliable case sealing.

See all Case Sealers

HIGH STRENGTH TAPES
Filament Tapes
Reinforced Strapping Tapes
Tensilized Polypropylene Tapes

CASE SEALING TAPES
Carton Sealing Tapes
Case Sealers
Custom Printed Tapes
Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
Bag Sealing Tapes
Carry Handles
Document Attachment
Hang Tabs
Label Protection Tapes
Light Duty Packaging
Multipack Tapes
Tape Pads

Adjustable Case Sealers

Top and Bottom Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000a Pro	Top and Bottom	6.0	6.5	2.0	N/L	26.5	28.0	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Side Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
8000a	Side	6.0	4.5	3.75	N/L	21.5	27.25	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Small Cases

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800asb	Side	6.0	3.9	2.75	N/L	21.5	22.25	115VAC 60Hz 3.8A 440W	No Air	Up to 28	57 (0,3)	1.5" 3M™ AccuGlide™ II	Small Box

Flap Folding

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800af	Side	6.0	4.75	4.5 [3.75]	30	21.5	24.5 [28.5]	115VAC 60Hz 3.8A 440W	2.5 SCFM @ 85 PSIG	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Flap-Folding

More Case Sealers ▶

Random Case Sealers

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000r Pro	Top and Bottom	6.0	6.5	2.25	N/L	26.5	26.0	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 24	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M
800r	Side	8.0	4.0	5.0	N/L	20.0	21.25 [25.25]	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 20	100 (0,5)	2" 3M™ AccuGlide™ 3	Semi-Automatic Random

Adjustable Case Sealers

Top and Bottom Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000a Pro	Top and Bottom	6.0	6.5	2.0	N/L	26.5	28.0	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Side Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
8000a	Side	6.0	4.5	3.75	N/L	21.5	27.25	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Small Cases

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800asb	Side	6.0	3.9	2.75	N/L	21.5	22.25	115VAC 60Hz 3.8A 440W	No Air	Up to 28	57 (0,3)	1.5" 3M™ AccuGlide™ II	Small Box

Flap Folding

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800af	Side	6.0	4.75	4.5 [3.75]	30	21.5	24.5 [28.5]	115VAC 60Hz 3.8A 440W	2.5 SCFM @ 85 PSIG	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Flap-Folding

More Case Sealers ▶

Random Case Sealers

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000r Pro	Top and Bottom	6.0	6.5	2.25	N/L	26.5	26.0	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 24	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M
800r	Side	8.0	4.0	5.0	N/L	20.0	21.25 [25.25]	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 20	100 (0,5)	2" 3M™ AccuGlide™ 3	Semi-Automatic Random

Adjustable Case Sealers

Top and Bottom Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000a Pro	Top and Bottom	6.0	6.5	2.0	N/L	26.5	28.0	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Side Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
8000a	Side	6.0	4.5	3.75	N/L	21.5	27.25	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Small Cases

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800asb	Side	6.0	3.9	2.75	N/L	21.5	22.25	115VAC 60Hz 3.8A 440W	No Air	Up to 28	57 (0,3)	1.5" 3M™ AccuGlide™ II	Small Box

Flap Folding

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800af	Side	6.0	4.75	4.5 [3.75]	30	21.5	24.5 [28.5]	115VAC 60Hz 3.8A 440W	2.5 SCFM @ 85 PSIG	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Flap-Folding

More Case Sealers ▶

Random Case Sealers

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000r Pro	Top and Bottom	6.0	6.5	2.25	N/L	26.5	26.0	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 24	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M
800r	Side	8.0	4.0	5.0	N/L	20.0	21.25 [25.25]	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 20	100 (0,5)	2" 3M™ AccuGlide™ 3	Semi-Automatic Random

Adjustable Case Sealers

Top and Bottom Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000a Pro	Top and Bottom	6.0	6.5	2.0	N/L	26.5	28.0	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Side Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
8000a	Side	6.0	4.5	3.75	N/L	21.5	27.25	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Small Cases

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800asb	Side	6.0	3.9	2.75	N/L	21.5	22.25	115VAC 60Hz 3.8A 440W	No Air	Up to 28	57 (0,3)	1.5" 3M™ AccuGlide™ II	Small Box

Flap Folding

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800af	Side	6.0	4.75	4.5 [3.75]	30	21.5	24.5 [28.5]	115VAC 60Hz 3.8A 440W	2.5 SCFM @ 85 PSIG	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Flap-Folding

More Case Sealers ▶

Random Case Sealers

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000r Pro	Top and Bottom	6.0	6.5	2.25	N/L	26.5	26.0	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 24	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M
800r	Side	8.0	4.0	5.0	N/L	20.0	21.25 [25.25]	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 20	100 (0,5)	2" 3M™ AccuGlide™ 3	Semi-Automatic Random

Adjustable Case Sealers

Top and Bottom Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000a Pro	Top and Bottom	6.0	6.5	2.0	N/L	26.5	28.0	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Side Belt Drive System

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
8000a	Side	6.0	4.5	3.75	N/L	21.5	27.25	115VAC 60Hz 3.8A 440W	No Air	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M

Small Cases

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800asb	Side	6.0	3.9	2.75	N/L	21.5	22.25	115VAC 60Hz 3.8A 440W	No Air	Up to 28	57 (0,3)	1.5" 3M™ AccuGlide™ II	Small Box

Flap Folding

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
800af	Side	6.0	4.75	4.5 [3.75]	30	21.5	24.5 [28.5]	115VAC 60Hz 3.8A 440W	2.5 SCFM @ 85 PSIG	Up to 40	100 (0,5)	2" 3M™ AccuGlide™ 3	Flap-Folding

More Case Sealers ▶

Random Case Sealers

Machine	Drive System	Box Size Capacity (inches)						Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)	Taping Head	Comments
		Minimum			Maximum								
		L	W	H	L	W	H	Electrical	Air				
7000r Pro	Top and Bottom	6.0	6.5	2.25	N/L	26.5	26.0	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 24	100 (0,5)	2" 3M™ AccuGlide™ 3	Extended size capabilities are possible, please contact 3M
800r	Side	8.0	4.0	5.0	N/L	20.0	21.25 [25.25]	115VAC 60Hz 3.8A 440W	3.75 SCFM @ 85 PSIG	Up to 20	100 (0,5)	2" 3M™ AccuGlide™ 3	Semi-Automatic Random

Custom Printed Tapes

Don’t just seal it — say it. Convey important or security messaging with custom printed Scotch® Specialty Box Sealing Tapes. Now your favorite sealing tapes can add specialized and/or functional communications for your specific application. Get the dependability you need for cold storage, gapped flap cartons and more.

See all Custom Printed Tapes

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Custom Printed Tapes

General Packaging — Duty/Palletized Shipment

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
371CP	22 (385)	Polypropylene/ Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow
375CP	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan

High Recycled Corrugate

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071CP	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom Printed
3072CP	25 (438)	Polypropylene/Acrylic	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom Printed
3073CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom Printed, 10% bio-based content

Custom Printed Tapes

General Packaging — Duty/Palletized Shipment

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
371CP	22 (385)	Polypropylene/ Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow
375CP	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan

High Recycled Corrugate

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071CP	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom Printed
3072CP	25 (438)	Polypropylene/Acrylic	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom Printed
3073CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom Printed, 10% bio-based content

Custom Printed Tapes

General Packaging — Duty/Palletized Shipment

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
371CP	22 (385)	Polypropylene/ Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow
375CP	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan

High Recycled Corrugate

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071CP	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom Printed
3072CP	25 (438)	Polypropylene/Acrylic	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom Printed
3073CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom Printed, 10% bio-based content

Custom Printed Tapes

General Packaging — Duty/Palletized Shipment

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
371CP	22 (385)	Polypropylene/ Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow

Single Parcel Shipments

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
373CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow
375CP	35 (613)	Polypropylene/Synthetic Rubber	2.0 (.051)	3.1 (.079)	55 (60)	160	Clear, Tan

High Recycled Corrugate

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071CP	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom Printed
3072CP	25 (438)	Polypropylene/Acrylic	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom Printed
3073CP	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom Printed, 10% bio-based content

Scotch® Brand

Manual Dispensers

Make quick work of smaller case sealing jobs with Scotch® Manual Dispensers. Designed to dispense box sealing tapes, filament tapes, film tapes, label protection tapes and pouch tapes, they're ideal for most applications. Find the right manual sealer for your needs from a variety of hand-held and heavy duty pull-and-tear table top dispensers.

See all Manual Dispensers ▸

3M

HIGH STRENGTH TAPES

Filament Tapes ▸

Reinforced Strapping Tapes ▸

Tensilized Polypropylene Tapes ▸

CASE SEALING TAPES

Carton Sealing Tapes ▸

Case Sealers ▸

Custom Printed Tapes ▸

Manual Dispensers

CUSTOM PACKAGING SOLUTIONS

Bag Sealing Tapes ▸

Carry Handles ▸

Document Attachment ▸

Hang Tabs ▸

Label Protection Tapes ▸

Light Duty Packaging ▸

Multipack Tapes ▸

Tape Pads ▸

Manual Dispensers

Product	Product Description	Maximum Tape Width
H180	Portable and easy-to-operate pistol grip dispenser	48mm
H183	Portable and easy-to-operate pistol grip dispenser	72mm
H150	Tape dispenser designed to reduce the noise of tape unwind during application	48mm
H100	Durable, lightweight plastic tape dispenser	50.8mm

Manual Dispensers

Product	Product Description	Maximum Tape Width
H180	Portable and easy-to-operate pistol grip dispenser	48mm
H183	Portable and easy-to-operate pistol grip dispenser	72mm
H150	Tape dispenser designed to reduce the noise of tape unwind during application	48mm
H100	Durable, lightweight plastic tape dispenser	50.8mm

Manual Dispensers

Product	Product Description	Maximum Tape Width
H180	Portable and easy-to-operate pistol grip dispenser	48mm
H183	Portable and easy-to-operate pistol grip dispenser	72mm
H150	Tape dispenser designed to reduce the noise of tape unwind during application	48mm
H100	Durable, lightweight plastic tape dispenser	50.8mm

Manual Dispensers

Product	Product Description	Maximum Tape Width
H180	Portable and easy-to-operate pistol grip dispenser	48mm
H183	Portable and easy-to-operate pistol grip dispenser	72mm
H150	Tape dispenser designed to reduce the noise of tape unwind during application	48mm
H100	Durable, lightweight plastic tape dispenser	50.8mm

Manual Dispensers

Product	Product Description	Maximum Tape Width
H180	Portable and easy-to-operate pistol grip dispenser	48mm
H183	Portable and easy-to-operate pistol grip dispenser	72mm
H150	Tape dispenser designed to reduce the noise of tape unwind during application	48mm
H100	Durable, lightweight plastic tape dispenser	50.8mm

Bag Sealing Tapes

Stronger, faster closures and eye-catching graphics are in the bag with Scotch® Bag Sealing Tapes. Accelerate your entire end-of-line operation with tough, transparent and custom printed tapes that provide a secure seal on a wide range of bag types and materials.

See all Bag Sealing Tapes

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Scotch® Bag Sealing Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
8469 8469CP	Clear	Polyester	2.2 (0.051)	3.0 (0.076)	63 (1104)	Synthetic Rubber	75 (81)	130	Excellent tear, impact and abrasion resistance; 8469CP is a custom printed version
8470 8470CP	Clear	Polypropylene	2.0 (0.051)	3.1 (0.079)	36 (615)	Synthetic Rubber	55 (60)	160	Good adhesion to variety of surfaces including polypropylene, paper, polyethylene; 8470CP is a custom printed version
8622	Red	Reinforced Polypropylene	8.4 (0.21)		190 (3320)	n/a no functional adhesive		30	Easy-open feature when used with Scotch® Film Tape for heavy bag sealing

Scotch® Bag Sealing Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
8469 8469CP	Clear	Polyester	2.2 (0.051)	3.0 (0.076)	63 (1104)	Synthetic Rubber	75 (81)	130	Excellent tear, impact and abrasion resistance; 8469CP is a custom printed version
8470 8470CP	Clear	Polypropylene	2.0 (0.051)	3.1 (0.079)	36 (615)	Synthetic Rubber	55 (60)	160	Good adhesion to variety of surfaces including polypropylene, paper, polyethylene; 8470CP is a custom printed version
8622	Red	Reinforced Polypropylene	8.4 (0.21)		190 (3320)	n/a no functional adhesive		30	Easy-open feature when used with Scotch® Film Tape for heavy bag sealing

Carry Handles

Awkward becomes awesome. Whether pre-applied on the manufacturing floor or in-store at checkout, 3M™ Carry Handles give consumers the convenience and confidence to purchase your products. You can even customize them with brand messaging and offers — printed where consumers can't miss them. Available in padded, in-line and pre-laminated formats.

See all Carry Handles

HIGH STRENGTH TAPES
Filament Tapes
Reinforced Strapping Tapes
Tensilized Polypropylene Tapes

CASE SEALING TAPES
Carton Sealing Tapes
Case Sealers
Custom Printed Tapes
Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
Bag Sealing Tapes
Carry Handles
Document Attachment
Hang Tabs
Label Protection Tapes
Light Duty Packaging
Multipack Tapes
Tape Pads

Padded Carry Handles — Applied by Hand

Product	Weight Lifting Capacity	Description	Size	Quantity
8310CP	10 lbs	3M™ Custom Printed Carrry Handle 8310CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8315CP	15 lbs	3M™ Custom Printed Carrry Handle 8315CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8320CP	20 lbs	3M™ Custom Printed Carrry Handle 8320CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8330CP	30 lbs	3M™ Custom Printed Carrry Handle 8330CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8340CP	40 lbs	3M™ Custom Printed Carrry Handle 8340CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8350CP	50 lbs	3M™ Custom Printed Carrry Handle 8350CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case

In-Line Carry Handles — Pre-Applied by Manufacturer

Product	Weight Lifting Capacity	Description	Size	Quantity
Applied on application machinery at manufacturer floor. Medium speeds, enable quick change of marketing message. Additional widths and backings available.				
8346HP	20 lbs	3M™ Carry Handle Tape – polyester backing	25mm x 3000m, 25mm x 5000m	1 roll/case
8347	20 lbs	3M™ Carry Handle Tape – polypropylene backing	25mm x 5000m	1 roll/case

Pre-Laminated Carry Handles

Product	Weight Lifting Capacity	Description	Suggested Use	Size	Handle Materials	Quantity
For high speed application at manufacturer's floor. Variety of handle materials available.						
8381	30 lbs	3M™ Pre-Laminated Carry Handles – MOPP	General purpose	Max OD – 380mm (15 in) Available in planetary or level-wound format	Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8383	20 lbs	3M™ Pre-Laminated Carry Handles – MOPP	Apply on films		Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8393	20 lbs	3M™ Pre-Laminated Carry Handles – PET	Apply on shrink wrap before tunnel		Paper, foam, foamed PP, Kraft	1 roll/case

Padded Carry Handles — Applied by Hand

Product	Weight Lifting Capacity	Description	Size	Quantity
8310CP	10 lbs	3M™ Custom Printed Carrry Handle 8310CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8315CP	15 lbs	3M™ Custom Printed Carrry Handle 8315CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8320CP	20 lbs	3M™ Custom Printed Carrry Handle 8320CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8330CP	30 lbs	3M™ Custom Printed Carrry Handle 8330CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8340CP	40 lbs	3M™ Custom Printed Carrry Handle 8340CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8350CP	50 lbs	3M™ Custom Printed Carrry Handle 8350CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case

In-Line Carry Handles — Pre-Applied by Manufacturer

Product	Weight Lifting Capacity	Description	Size	Quantity
Applied on application machinery at manufacturer floor. Medium speeds, enable quick change of marketing message. Additional widths and backings available.				
8346HP	20 lbs	3M™ Carry Handle Tape – polyester backing	25mm x 3000m, 25mm x 5000m	1 roll/case
8347	20 lbs	3M™ Carry Handle Tape – polypropylene backing	25mm x 5000m	1 roll/case

Pre-Laminated Carry Handles

Product	Weight Lifting Capacity	Description	Suggested Use	Size	Handle Materials	Quantity
For high speed application at manufacturer's floor. Variety of handle materials available.						
8381	30 lbs	3M™ Pre-Laminated Carry Handles – MOPP	General purpose	Max OD – 380mm (15 in) Available in planetary or level-wound format	Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8383	20 lbs	3M™ Pre-Laminated Carry Handles – MOPP	Apply on films		Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8393	20 lbs	3M™ Pre-Laminated Carry Handles – PET	Apply on shrink wrap before tunnel		Paper, foam, foamed PP, Kraft	1 roll/case

Padded Carry Handles — Applied by Hand

Product	Weight Lifting Capacity	Description	Size	Quantity
8310CP	10 lbs	3M™ Custom Printed Carrry Handle 8310CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8315CP	15 lbs	3M™ Custom Printed Carrry Handle 8315CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8320CP	20 lbs	3M™ Custom Printed Carrry Handle 8320CP	1 in x 17 in x 3 in	25 handles per pad, 110 pads per case
8330CP	30 lbs	3M™ Custom Printed Carrry Handle 8330CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8340CP	40 lbs	3M™ Custom Printed Carrry Handle 8340CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case
8350CP	50 lbs	3M™ Custom Printed Carrry Handle 8350CP	1 3/8 in x 23 in x 6 in	25 handles per pad, 80 pads per case

In-Line Carry Handles — Pre-Applied by Manufacturer

Product	Weight Lifting Capacity	Description	Size	Quantity
Applied on application machinery at manufacturer floor. Medium speeds, enable quick change of marketing message. Additional widths and backings available.				
8346HP	20 lbs	3M™ Carry Handle Tape – polyester backing	25mm x 3000m, 25mm x 5000m	1 roll/case
8347	20 lbs	3M™ Carry Handle Tape – polypropylene backing	25mm x 5000m	1 roll/case

Pre-Laminated Carry Handles

Product	Weight Lifting Capacity	Description	Suggested Use	Size	Handle Materials	Quantity
For high speed application at manufacturer's floor. Variety of handle materials available.						
8381	30 lbs	3M™ Pre-Laminated Carry Handles – MOPP	General purpose	Max OD – 380mm (15 in) Available in planetary or level-wound format	Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8383	20 lbs	3M™ Pre-Laminated Carry Handles – MOPP	Apply on films		Paper, foam, foamed PP, HDPE, Kraft	1 roll/case
8393	20 lbs	3M™ Pre-Laminated Carry Handles – PET	Apply on shrink wrap before tunnel		Paper, foam, foamed PP, Kraft	1 roll/case

Document Attachment

Protect and attach your shipping documents where they can't be missed with Scotch® Pouch Tape and 3M™ Packing List Envelopes. They're designed to withstand the roughest handling and weather conditions so you can deliver with confidence.

See all Document Attachment Products ▸

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Document Attachment

Product	Individual Pouch Size (h x w)	Printed Message	Applications	Core Size	Material Type	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Dispenser Options
Scotch® Pouch Tape Pads										
830	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
8240P	5" x 6"	"Packing List Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830CP	5" x 6"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830RCT	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	—
832	6" x 10"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
832CP	6" x 10"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
Scotch® Pouch Tape Rolls										
824	5" x 6"	"Documents Enclosed"	333 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
824RCT	5" x 6", 5" x 8" 6" x 10"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	M727 or M797
8240	5" x 6"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
825	5" x 6"	"Documents Enclosed"	250 per roll	1"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
827	5" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
	6" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
	6" x 10"	"Documents Enclosed"	400 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
829	5" x 8"	"Packing List Enclosed"	333 per roll	3"	Polypropylene	1.9 (0.048)	22 (385)	Synthetic Rubber	40 (44)	M727 or M797
828CP	144 mm x 254 mm	Custom print/custom size	—	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797

3M™ Packing List Envelopes

T (Top Printed)			NP (Non-Printed)				F (Full Face Printed)	Custom Packing List Envelopes	Zipper Closure Envelope	Dispensers
PLE-T1 Packing List/ Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T1 INV** Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T3** Packing List/Invoice Enclosed 7" x 5.5" 1,000/case	**NP1** No Print (Clear) 4.5" x 5.5" 1,000/case	**NP3** No Print (Clear) 5.5" x 7" 1,000/case	**NP5** No Print (Clear) 7" x 10" 1,000/case	**NP9** No Print (Clear) 7" x 6" 1,000/case	**F1** Packing List/Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-C** Custom Printed Available in all standard sizes 1,000/case	**NPZ-L** No Print (Clear) 8.5" x 11.5" 500/case	**M727** Scotch® Pouch Tape Dispenser Up to 5" wide
PLE-T1 PL Packing List Enclosed 4.5" x 5.5" 1,000/case	**PLE-T2** Packing List/Invoice Enclosed 4.5" x 6" 1,000/case	**PLE-T4** Packing List/Invoice Enclosed 5.5" x 10" 1,000/case	**NP2** No Print (Clear) 4.5" x 6" 1,000/case	**NP4** No Print (Clear) 5.5" x 10" 1,000/case	**NP6** No Print (Clear) 9.5" x 12" 1,000/case	**FED1** No Print (Perfed) 6.75" x 10.75" 500/case			**NPZ-XL** No Print (Clear) 10" x 12.5" 500/case	**M797** Scotch® Adjustable Tape Dispenser Any tape width

Document Attachment

Product	Individual Pouch Size (h x w)	Printed Message	Applications	Core Size	Material Type	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Dispenser Options
Scotch® Pouch Tape Pads										
830	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
8240P	5" x 6"	"Packing List Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830CP	5" x 6"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830RCT	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	—
832	6" x 10"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
832CP	6" x 10"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
Scotch® Pouch Tape Rolls										
824	5" x 6"	"Documents Enclosed"	333 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
824RCT	5" x 6", 5" x 8" 6" x 10"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	M727 or M797
8240	5" x 6"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
825	5" x 6"	"Documents Enclosed"	250 per roll	1"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
827	5" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
	6" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
	6" x 10"	"Documents Enclosed"	400 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
829	5" x 8"	"Packing List Enclosed"	333 per roll	3"	Polypropylene	1.9 (0.048)	22 (385)	Synthetic Rubber	40 (44)	M727 or M797
828CP	144 mm x 254 mm	Custom print/custom size	—	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797

3M™ Packing List Envelopes

T (Top Printed)			NP (Non-Printed)				F (Full Face Printed)	Custom Packing List Envelopes	Zipper Closure Envelope	Dispensers
PLE-T1 Packing List/ Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T1 INV** Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T3** Packing List/Invoice Enclosed 7" x 5.5" 1,000/case	**NP1** No Print (Clear) 4.5" x 5.5" 1,000/case	**NP3** No Print (Clear) 5.5" x 7" 1,000/case	**NP5** No Print (Clear) 7" x 10" 1,000/case	**NP9** No Print (Clear) 7" x 6" 1,000/case	**F1** Packing List/Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-C** Custom Printed Available in all standard sizes 1,000/case	**NPZ-L** No Print (Clear) 8.5" x 11.5" 500/case	**M727** Scotch® Pouch Tape Dispenser Up to 5" wide
PLE-T1 PL Packing List Enclosed 4.5" x 5.5" 1,000/case	**PLE-T2** Packing List/Invoice Enclosed 4.5" x 6" 1,000/case	**PLE-T4** Packing List/Invoice Enclosed 5.5" x 10" 1,000/case	**NP2** No Print (Clear) 4.5" x 6" 1,000/case	**NP4** No Print (Clear) 5.5" x 10" 1,000/case	**NP6** No Print (Clear) 9.5" x 12" 1,000/case	**FED1** No Print (Perfed) 6.75" x 10.75" 500/case			**NPZ-XL** No Print (Clear) 10" x 12.5" 500/case	**M797** Scotch® Adjustable Tape Dispenser Any tape width

Document Attachment

Product	Individual Pouch Size (h x w)	Printed Message	Applications	Core Size	Material Type	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Dispenser Options
Scotch® Pouch Tape Pads										
830	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
8240P	5" x 6"	"Packing List Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830CP	5" x 6"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830RCT	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	—
832	6" x 10"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
832CP	6" x 10"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
Scotch® Pouch Tape Rolls										
824	5" x 6"	"Documents Enclosed"	333 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
824RCT	5" x 6", 5" x 8" 6" x 10"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	M727 or M797
8240	5" x 6"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
825	5" x 6"	"Documents Enclosed"	250 per roll	1"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
827	5" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
	6" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
	6" x 10"	"Documents Enclosed"	400 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
829	5" x 8"	"Packing List Enclosed"	333 per roll	3"	Polypropylene	1.9 (0.048)	22 (385)	Synthetic Rubber	40 (44)	M727 or M797
828CP	144 mm x 254 mm	Custom print/custom size	—	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797

3M™ Packing List Envelopes

T (Top Printed)			NP (Non-Printed)				F (Full Face Printed)	Custom Packing List Envelopes	Zipper Closure Envelope	Dispensers
PLE-T1 Packing List/ Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T1 INV** Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T3** Packing List/Invoice Enclosed 7" x 5.5" 1,000/case	**NP1** No Print (Clear) 4.5" x 5.5" 1,000/case	**NP3** No Print (Clear) 5.5" x 7" 1,000/case	**NP5** No Print (Clear) 7" x 10" 1,000/case	**NP9** No Print (Clear) 7" x 6" 1,000/case	**F1** Packing List/Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-C** Custom Printed Available in all standard sizes 1,000/case	**NPZ-L** No Print (Clear) 8.5" x 11.5" 500/case	**M727** Scotch® Pouch Tape Dispenser Up to 5" wide
PLE-T1 PL Packing List Enclosed 4.5" x 5.5" 1,000/case	**PLE-T2** Packing List/Invoice Enclosed 4.5" x 6" 1,000/case	**PLE-T4** Packing List/Invoice Enclosed 5.5" x 10" 1,000/case	**NP2** No Print (Clear) 4.5" x 6" 1,000/case	**NP4** No Print (Clear) 5.5" x 10" 1,000/case	**NP6** No Print (Clear) 9.5" x 12" 1,000/case	**FED1** No Print (Perfed) 6.75" x 10.75" 500/case			**NPZ-XL** No Print (Clear) 10" x 12.5" 500/case	**M797** Scotch® Adjustable Tape Dispenser Any tape width

Document Attachment

Product	Individual Pouch Size (h x w)	Printed Message	Applications	Core Size	Material Type	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Dispenser Options
Scotch® Pouch Tape Pads										
830	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
8240P	5" x 6"	"Packing List Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830CP	5" x 6"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
830RCT	5" x 6"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	—
832	6" x 10"	"Documents Enclosed"	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
832CP	6" x 10"	Custom print	25 per pad	—	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
Scotch® Pouch Tape Rolls										
824	5" x 6"	"Documents Enclosed"	333 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
824RCT	5" x 6", 5" x 8" 6" x 10"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	M727 or M797
8240	5" x 6"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
825	5" x 6"	"Documents Enclosed"	250 per roll	1"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	—
827	5" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M727 or M797
	6" x 8"	"Documents Enclosed"	500 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
	6" x 10"	"Documents Enclosed"	400 per roll	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797
829	5" x 8"	"Packing List Enclosed"	333 per roll	3"	Polypropylene	1.9 (0.048)	22 (385)	Synthetic Rubber	40 (44)	M727 or M797
828CP	144 mm x 254 mm	Custom print/custom size	—	3"	Polypropylene	2.5 (0.064)	30 (525)	Synthetic Rubber	50 (55)	M797

3M™ Packing List Envelopes

T (Top Printed)			NP (Non-Printed)				F (Full Face Printed)	Custom Packing List Envelopes	Zipper Closure Envelope	Dispensers
PLE-T1 Packing List/ Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T1 INV** Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-T3** Packing List/Invoice Enclosed 7" x 5.5" 1,000/case	**NP1** No Print (Clear) 4.5" x 5.5" 1,000/case	**NP3** No Print (Clear) 5.5" x 7" 1,000/case	**NP5** No Print (Clear) 7" x 10" 1,000/case	**NP9** No Print (Clear) 7" x 6" 1,000/case	**F1** Packing List/Invoice Enclosed 4.5" x 5.5" 1,000/case	**PLE-C** Custom Printed Available in all standard sizes 1,000/case	**NPZ-L** No Print (Clear) 8.5" x 11.5" 500/case	**M727** Scotch® Pouch Tape Dispenser Up to 5" wide
PLE-T1 PL Packing List Enclosed 4.5" x 5.5" 1,000/case	**PLE-T2** Packing List/Invoice Enclosed 4.5" x 6" 1,000/case	**PLE-T4** Packing List/Invoice Enclosed 5.5" x 10" 1,000/case	**NP2** No Print (Clear) 4.5" x 6" 1,000/case	**NP4** No Print (Clear) 5.5" x 10" 1,000/case	**NP6** No Print (Clear) 9.5" x 12" 1,000/case	**FED1** No Print (Perfed) 6.75" x 10.75" 500/case			**NPZ-XL** No Print (Clear) 10" x 12.5" 500/case	**M797** Scotch® Adjustable Tape Dispenser Any tape width

Hang Tabs

If you're feeling like the time has come to hang it up, then 3M™ Hang Tabs are the solution you've been looking for. Made with clear, sturdy plastic, they're ideal for repairing pegged products or hanging hard-to-display merchandise.

See all Hang Tabs

HIGH STRENGTH TAPES
Filament Tapes
Reinforced Strapping Tapes
Tensilized Polypropylene Tapes

CASE SEALING TAPES
Carton Sealing Tapes
Case Sealers
Custom Printed Tapes
Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
Bag Sealing Tapes
Carry Handles
Document Attachment
Hang Tabs
Label Protection Tapes
Light Duty Packaging
Multipack Tapes
Tape Pads

Hang Tabs

Product	Size (height x width)	Hole Style	Color	Hang Tabs per Pad	Backing Material	Total Thickness mil (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)
1072	7/8" x 1-3/8"	J-Hook	Clear	Individual	Polyester	25.8 (0.66)	44 (788)	Synthetic Rubber	175 (192)
1074	1" x 2"	Round	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)
1075	2" x 2"	Delta	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)
1076	2" x 2"	Round	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)

Hang Tabs

Product	Size (height x width)	Hole Style	Color	Hang Tabs per Pad	Backing Material	Total Thickness mil (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)
1072	7/8" x 1-3/8"	J-Hook	Clear	Individual	Polyester	25.8 (0.66)	44 (788)	Synthetic Rubber	175 (192)
1074	1" x 2"	Round	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)
1075	2" x 2"	Delta	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)
1076	2" x 2"	Round	Clear	10 per pad	Polyester	13.5 (0.34)	45 (788)	Synthetic Rubber	55 (60)

Scotch® Brand

Label Protection Tapes

Keep your shipping information clean and legible with Scotch® Label Protection Tapes. Available in high-clarity or vibrant yellow, they're the reliable and abrasion-resistant solution for your label, invoice or packing list applications.

See all Label Protection Tapes

3M

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Scotch® Label Protection Tapes

Product	Roll Width(s) Available	Roll Length	Color	Backing Material	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Comments
856	1.5", 2", 3", 4", 6"	72 yd.	Clear	Polyester	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Excellent transparency and resistance to abrasion, moisture and chemicals. Go-to option for outdoor applications.
821	2", 3", 4", 5", 6"	72 yd.	Pink	Acetate	2.5 (0.063)	12 (210)	Acrylic	25 (27)	15	Low-glare matte finish. Write-on surface. Hand-tearable — no dispenser needed.
3565	72mm, 96mm, 120mm, 144mm	100m	Clear	Polypropylene	1.9 (0.040)	22 (385)	Synthetic Rubber	40 (44)	160	Excellent transparency and conformability. Resists tearing, splitting, moisture, abrasion and smudges.
3765	96mm, 120mm, 144mm	132m	Clear	Polypropylene	1.5 (0.038)	20 (350)	Acrylic	22 (24)	119	Good transparency. Recommended for cold temperature applications.

Scotch® Label Protection Tapes

Product	Roll Width(s) Available	Roll Length	Color	Backing Material	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Comments
856	1.5", 2", 3", 4", 6"	72 yd.	Clear	Polyester	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Excellent transparency and resistance to abrasion, moisture and chemicals. Go-to option for outdoor applications.
821	2", 3", 4", 5", 6"	72 yd.	Pink	Acetate	2.5 (0.063)	12 (210)	Acrylic	25 (27)	15	Low-glare matte finish. Write-on surface. Hand-tearable — no dispenser needed.
3565	72mm, 96mm, 120mm, 144mm	100m	Clear	Polypropylene	1.9 (0.040)	22 (385)	Synthetic Rubber	40 (44)	160	Excellent transparency and conformability. Resists tearing, splitting, moisture, abrasion and smudges.
3765	96mm, 120mm, 144mm	132m	Clear	Polypropylene	1.5 (0.038)	20 (350)	Acrylic	22 (24)	119	Good transparency. Recommended for cold temperature applications.

Scotch® Label Protection Tapes

Product	Roll Width(s) Available	Roll Length	Color	Backing Material	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation (%)	Comments
856	1.5", 2", 3", 4", 6"	72 yd.	Clear	Polyester	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Excellent transparency and resistance to abrasion, moisture and chemicals. Go-to option for outdoor applications.
821	2", 3", 4", 5", 6"	72 yd.	Pink	Acetate	2.5 (0.063)	12 (210)	Acrylic	25 (27)	15	Low-glare matte finish. Write-on surface. Hand-tearable — no dispenser needed.
3565	72mm, 96mm, 120mm, 144mm	100m	Clear	Polypropylene	1.9 (0.040)	22 (385)	Synthetic Rubber	40 (44)	160	Excellent transparency and conformability. Resists tearing, splitting, moisture, abrasion and smudges.
3765	96mm, 120mm, 144mm	132m	Clear	Polypropylene	1.5 (0.038)	20 (350)	Acrylic	22 (24)	119	Good transparency. Recommended for cold temperature applications.

Scotch® Brand

Light Duty Packaging Tapes

Versatility is the name of the game when it comes to Scotch® Light Duty Packaging Solutions. Whatever your application or surface, we have the backing and adhesive combination you're looking for.

See all Light Duty Packaging Tapes

3M

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Scotch® Light Duty Packaging Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Typical Use	Comments
600	Clear	UPVC	1.5 (0.038)	2.3 (0.058)	28 (490)	Acrylic	40 (44)	45	L-Clip closure, attaching, tabbing and holding	Excellent handling, high clarity and long aging
605	Clear	Polypropylene	1.6 (0.041)	2.5 (0.064)	22 (385)	Acrylic	27 (30)	57	Cold temperature packaging	Cold temperature applications; Complies to FDA Regulations for indirect food contact
610	Clear	Cellophane	1.4 (0.036)	2.3 (0.058)	23 (402)	Natural Rubber	43 (47)	15	Splicing	High heat applications up to 300°F
640	Clear	UPVC	1.2 (0.030)	1.9 (0.048)	32 (560)	Acrylic	28 (30)	65	Tabbing and holding of apparel	Clean removal from wide variety of fabrics and substrates
660	Red	Cellophane	1.4 (0.036)	2.5 (0.064)	20 (350)	Natural Rubber	50 (55)	10	Splicing and easy detection	High heat applications up to 300°F; High adhesion
681	Clear	UPVC	1.5 (0.038)	2.4 (0.061)	25 (438)	Natural Rubber	30 (33)	35	Sealing	Resists moisture and chemicals; Heat shrinkable; Complies to FDA Regulations for indirect food contact
690	Black, Blue, Green, Red, Yellow, White	UPVC	1.5 (0.038)	2.3 (0.058)	35 (613)	Natural Rubber	30 (33)	45	Color coding	Resists moisture and chemicals; Heat shrinkable
856	Transparent	Polyester	1.0 (0.025)	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Tough backing for good tear resistance	Tough backing for good tear resistance
5910	Clear	Polypropylene	1.2 (0.030)	2.0 (0.051)	18 (315)	Acrylic	16 (17)	90	Utility grade for light duty packaging applications	Conforms easily

Scotch® Light Duty Packaging Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Typical Use	Comments
600	Clear	UPVC	1.5 (0.038)	2.3 (0.058)	28 (490)	Acrylic	40 (44)	45	L-Clip closure, attaching, tabbing and holding	Excellent handling, high clarity and long aging
605	Clear	Polypropylene	1.6 (0.041)	2.5 (0.064)	22 (385)	Acrylic	27 (30)	57	Cold temperature packaging	Cold temperature applications; Complies to FDA Regulations for indirect food contact
610	Clear	Cellophane	1.4 (0.036)	2.3 (0.058)	23 (402)	Natural Rubber	43 (47)	15	Splicing	High heat applications up to 300°F
640	Clear	UPVC	1.2 (0.030)	1.9 (0.048)	32 (560)	Acrylic	28 (30)	65	Tabbing and holding of apparel	Clean removal from wide variety of fabrics and substrates
660	Red	Cellophane	1.4 (0.036)	2.5 (0.064)	20 (350)	Natural Rubber	50 (55)	10	Splicing and easy detection	High heat applications up to 300°F; High adhesion
681	Clear	UPVC	1.5 (0.038)	2.4 (0.061)	25 (438)	Natural Rubber	30 (33)	35	Sealing	Resists moisture and chemicals; Heat shrinkable; Complies to FDA Regulations for indirect food contact
690	Black, Blue, Green, Red, Yellow, White	UPVC	1.5 (0.038)	2.3 (0.058)	35 (613)	Natural Rubber	30 (33)	45	Color coding	Resists moisture and chemicals; Heat shrinkable
856	Transparent	Polyester	1.0 (0.025)	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Tough backing for good tear resistance	Tough backing for good tear resistance
5910	Clear	Polypropylene	1.2 (0.030)	2.0 (0.051)	18 (315)	Acrylic	16 (17)	90	Utility grade for light duty packaging applications	Conforms easily

Scotch® Light Duty Packaging Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Typical Use	Comments
600	Clear	UPVC	1.5 (0.038)	2.3 (0.058)	28 (490)	Acrylic	40 (44)	45	L-Clip closure, attaching, tabbing and holding	Excellent handling, high clarity and long aging
605	Clear	Polypropylene	1.6 (0.041)	2.5 (0.064)	22 (385)	Acrylic	27 (30)	57	Cold temperature packaging	Cold temperature applications; Complies to FDA Regulations for indirect food contact
610	Clear	Cellophane	1.4 (0.036)	2.3 (0.058)	23 (402)	Natural Rubber	43 (47)	15	Splicing	High heat applications up to 300°F
640	Clear	UPVC	1.2 (0.030)	1.9 (0.048)	32 (560)	Acrylic	28 (30)	65	Tabbing and holding of apparel	Clean removal from wide variety of fabrics and substrates
660	Red	Cellophane	1.4 (0.036)	2.5 (0.064)	20 (350)	Natural Rubber	50 (55)	10	Splicing and easy detection	High heat applications up to 300°F; High adhesion
681	Clear	UPVC	1.5 (0.038)	2.4 (0.061)	25 (438)	Natural Rubber	30 (33)	35	Sealing	Resists moisture and chemicals; Heat shrinkable; Complies to FDA Regulations for indirect food contact
690	Black, Blue, Green, Red, Yellow, White	UPVC	1.5 (0.038)	2.3 (0.058)	35 (613)	Natural Rubber	30 (33)	45	Color coding	Resists moisture and chemicals; Heat shrinkable
856	Transparent	Polyester	1.0 (0.025)	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Tough backing for good tear resistance	Tough backing for good tear resistance
5910	Clear	Polypropylene	1.2 (0.030)	2.0 (0.051)	18 (315)	Acrylic	16 (17)	90	Utility grade for light duty packaging applications	Conforms easily

Scotch® Light Duty Packaging Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Typical Use	Comments
600	Clear	UPVC	1.5 (0.038)	2.3 (0.058)	28 (490)	Acrylic	40 (44)	45	L-Clip closure, attaching, tabbing and holding	Excellent handling, high clarity and long aging
605	Clear	Polypropylene	1.6 (0.041)	2.5 (0.064)	22 (385)	Acrylic	27 (30)	57	Cold temperature packaging	Cold temperature applications; Complies to FDA Regulations for indirect food contact
610	Clear	Cellophane	1.4 (0.036)	2.3 (0.058)	23 (402)	Natural Rubber	43 (47)	15	Splicing	High heat applications up to 300°F
640	Clear	UPVC	1.2 (0.030)	1.9 (0.048)	32 (560)	Acrylic	28 (30)	65	Tabbing and holding of apparel	Clean removal from wide variety of fabrics and substrates
660	Red	Cellophane	1.4 (0.036)	2.5 (0.064)	20 (350)	Natural Rubber	50 (55)	10	Splicing and easy detection	High heat applications up to 300°F; High adhesion
681	Clear	UPVC	1.5 (0.038)	2.4 (0.061)	25 (438)	Natural Rubber	30 (33)	35	Sealing	Resists moisture and chemicals; Heat shrinkable; Complies to FDA Regulations for indirect food contact
690	Black, Blue, Green, Red, Yellow, White	UPVC	1.5 (0.038)	2.3 (0.058)	35 (613)	Natural Rubber	30 (33)	45	Color coding	Resists moisture and chemicals; Heat shrinkable
856	Transparent	Polyester	1.0 (0.025)	2.0 (0.051)	25 (438)	Acrylic	20 (22)	90	Tough backing for good tear resistance	Tough backing for good tear resistance
5910	Clear	Polypropylene	1.2 (0.030)	2.0 (0.051)	18 (315)	Acrylic	16 (17)	90	Utility grade for light duty packaging applications	Conforms easily

Scotch® Brand

Multipack Tapes

Save time, money and waste while improving the appearance of packaging with The Multipack Solution. Scotch® Multipack Tapes are an economical and sustainable alternative to shrink films, banding, boxes and bags. These transparent tapes are strong yet clean-removing so they will not damage primary package graphics. Tapes can be custom printed for brand or promotional messages, and can be applied manually or automatically.

See all Multipack Tapes

3M

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Scotch® Multipack Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
694 694CP	Clear/ Custom Printed	Polypropylene	1.6 (0.040)	1.9 (0.049)	23 (409)	Acrylic	4.78 (5.23)	77	Clean removal tape designed for multi-unit primary packaging. Apply manually or use automated with equipment.
699 699CP	Clear/ Custom Printed	Polypropylene	1.6 (0.041)	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	160	Tape designed for strong adhesion to film while maintaining clean removability. Often used on film pouches in combination with 3M™ Carry Handles for unique bundling solution.

*Reach out to local packaging specialists for information on ordering.

Scotch® Multipack Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
694 694CP	Clear/ Custom Printed	Polypropylene	1.6 (0.040)	1.9 (0.049)	23 (409)	Acrylic	4.78 (5.23)	77	Clean removal tape designed for multi-unit primary packaging. Apply manually or use automated with equipment.
699 699CP	Clear/ Custom Printed	Polypropylene	1.6 (0.041)	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	160	Tape designed for strong adhesion to film while maintaining clean removability. Often used on film pouches in combination with 3M™ Carry Handles for unique bundling solution.

*Reach out to local packaging specialists for information on ordering.

Scotch® Multipack Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
694 694CP	Clear/ Custom Printed	Polypropylene	1.6 (0.040)	1.9 (0.049)	23 (409)	Acrylic	4.78 (5.23)	77	Clean removal tape designed for multi-unit primary packaging. Apply manually or use automated with equipment.
699 699CP	Clear/ Custom Printed	Polypropylene	1.6 (0.041)	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	160	Tape designed for strong adhesion to film while maintaining clean removability. Often used on film pouches in combination with 3M™ Carry Handles for unique bundling solution.

*Reach out to local packaging specialists for information on ordering.

Scotch® Multipack Tapes

Product	Color	Backing Material	Backing Thickness mils (mm)	Total Thickness mils (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion to Steel oz/in (N/100 mm)	Elongation (%)	Comments
694 694CP	Clear/ Custom Printed	Polypropylene	1.6 (0.040)	1.9 (0.049)	23 (409)	Acrylic	4.78 (5.23)	77	Clean removal tape designed for multi-unit primary packaging. Apply manually or use automated with equipment.
699 699CP	Clear/ Custom Printed	Polypropylene	1.6 (0.041)	2.6 (0.066)	30 (525)	Synthetic Rubber	46 (50)	160	Tape designed for strong adhesion to film while maintaining clean removability. Often used on film pouches in combination with 3M™ Carry Handles for unique bundling solution.

*Reach out to local packaging specialists for information on ordering.

Tape Pads

Meet the stockroom superstar. 3M™ Tape Pads are your secret weapon when it comes to package repair, temporary box flap holding and package identification. All the benefits of a roll of Scotch® Tape in convenient, pre-cut and portable pads.

See all Tape Pads

HIGH STRENGTH TAPES
- Filament Tapes
- Reinforced Strapping Tapes
- Tensilized Polypropylene Tapes

CASE SEALING TAPES
- Carton Sealing Tapes
- Case Sealers
- Custom Printed Tapes
- Manual Dispensers

CUSTOM PACKAGING SOLUTIONS
- Bag Sealing Tapes
- Carry Handles
- Document Attachment
- Hang Tabs
- Label Protection Tapes
- Light Duty Packaging
- Multipack Tapes
- Tape Pads

Tape Pads

Product	Sheet Size(s)	Color	Tape Material	Total Thickness mil (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation %	Tab
822	4" x 6"	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable
3750P	2" x 6"	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable
819	4" x 6"	Clear	Bi-Directional Filament	5.7 (0.145)	150 (2627)	Synthetic Rubber	100 (109)	6	Removable
809G	Custom size	Transparent, Red, Yellow	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
809GP	Custom size w/custom print	Transparent, Red, Yellow	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
809S	Custom size w/custom backsheet	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
802	4" x 6"	Matte	Acetate	2.0 (0.05)	15 (205)	Acrylate	1.5 (1.6)	15	Repositionable matte finish; Write on surface

Tape Pads

Product	Sheet Size(s)	Color	Tape Material	Total Thickness mil (mm)	Tensile Strength lb/in (N/100 mm)	Adhesive Type	Adhesion Strength oz/in (N/100 mm)	Elongation %	Tab
822	4" x 6"	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable
3750P	2" x 6"	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable
819	4" x 6"	Clear	Bi-Directional Filament	5.7 (0.145)	150 (2627)	Synthetic Rubber	100 (109)	6	Removable
809G	Custom size	Transparent, Red, Yellow	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
809GP	Custom size w/custom print	Transparent, Red, Yellow	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
809S	Custom size w/custom backsheet	Transparent	Polypropylene	3.1 (0.079)	35 (613)	Synthetic Rubber	55 (60)	160	Removable or Permanent
802	4" x 6"	Matte	Acetate	2.0 (0.05)	15 (205)	Acrylate	1.5 (1.6)	15	Repositionable matte finish; Write on surface

Top Applications

Choose your application to find the right solution for your needs.

Primary Packaging
E-Fulfillment
Branding
Cold Temperature
Packaging Repair
Shipping and Fulfillment
Hard-to-Stick-to Boxes

Primary Packaging

Break through the clutter at shelf with unique products and solutions from 3M. Enhance the appearance of your package, improve consumer experiences and reduce operational costs.

Bundling/Carrying

Closures

Bundling/Carrying

Club stores are growing at a CAGR of 7%. While very attractive, this market is difficult to serve due to specialized packaging requirements. 3M can help CPG companies avoid SKU proliferation, improve packaging appearance and reduce costs in this unique market.

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

Scotch® Brand

Scotch® Clean Removal Multipack Tape 694

Scotch® Clean Removal Multipack Tape is strong enough to hold packages together while not damaging the primary packaging when it is removed — it's a great solution to bundle chipboard packaging at retail shelf. It can be custom printed to help you stand out at shelf and can be applied at up to 70 multipacks/minute, improving throughput and lowering overall costs.

Backing Material:	Polypropylene
Adhesive Type:	Acrylic
Tensile Strength:	23 lb/in (409 N/100 mm)
Adhesion Strength:	4.78 oz/in (5.23 N/100 mm)

3M

Recommended Product

- Higher Strength Bundling?
- Carrying from Retail Checkout?
- Carrying Heavier Weights?
- Automate Carry Handles?
- High-Speed Carrying Application?

Scotch® Brand

Scotch® High Tack Multipack Tape 699

Perfect for bundling hard-to-stick-to surfaces or for tamper evident protection. Combine with 3M™ Carry Handles to make a unique pouch-bundling solution.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Hotmelt
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion Strength:	46 oz/in (50 N/100 mm)

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

3M™ Carry Handles 8315

Replace bags at checkout with these convenient and easy-to-use carry handles. Print your logo on the handles to enhance the consumer experience and grow your brand.

Weight Lifting Capacity:	15 lbs.
Size:	1 3/8 in x 23 in x 6 in
Quantity:	25 handles per pad, 80 pads per case

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

3M™ Carry Handles 8340

Talk about strong — this unique handle will carry around 40 pounds. Perfect for checkout at big box stores or for products on the retail shelf.

Weight Lifting Capacity:	40 lbs.
Size:	1 3/8 in x 23 in x 6 in
Quantity:	25 handles per pad, 80 pads per case

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

3M™ Carry Handles 8346HP

Combine this 3M spooled tape with the paper insert of your choice to enhance consumer convenience and rapidly change your marketing message. Combine with Scotch® High Tack Multipack Tape 699 for a unique pouch-bundling solution.

Weight Lifting Capacity:	20 lbs.
Size:	25mm x 3000m, 25mm x 5000m
Quantity:	1 roll per case

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

3M™ Pre-laminated Carry Handles

Utilize these handles on a roll to apply carry handles at high speeds (100+ handles/minute).

8381

Weight Lifting Capacity: 30 lbs.
Suggested Use: General purpose
Size/Format: Max OD - 380mm (15")
Backing: MOPP
Rolls/Case: 1

8383

Weight Lifting Capacity: 20 lbs.
Suggested Use: Apply on films
Size/Format: Max OD - 380mm (15")
Backing: MOPP
Rolls/Case: 1

8393

Weight Lifting Capacity: 20 lbs.
Suggested Use: Apply on shrink wrap before tunnel
Size/Format: Max OD - 380mm (15")
Backing: Polyester
Rolls/Case: 1

Recommended Product

Higher Strength Bundling?

Carrying from Retail Checkout?

Carrying Heavier Weights?

Automate Carry Handles?

High-Speed Carrying Application?

Closures

With bag and pouch markets growing at around 4% annually, CPG companies and bag converters can partner with 3M to develop reliable solutions for re-closure and bonding needs.

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

Scotch® Brand

Scotch® Transparent Tape 8470

For larger bags, accelerate your entire end-of-line operation and enhance shelf-appeal with Scotch® Transparent Film Tape 8470. This high performance transparent polypropylene-backed film tape offers good clarity and conformability. It adheres instantly with good adhesion to a variety of surfaces, including polypropylene, paper and polyethylene.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	36 lb/in (615 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

3M

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

Scotch® Brand

Scotch® Transparent Film Tape 8469

Get extreme tear and abrasion resistance with this polyester-backed transparent tape. It features aggressive adhesion for bags that need higher-strength closures and adheres instantly to most surfaces.

Backing Material:	Polyester
Adhesive Type:	Synthetic Rubber
Tensile Strength:	63 lb/in (1104 N/100 mm)
Adhesion to Steel:	75 oz/in (81 N/100 mm)

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

Scotch® Brand

Scotch® Transparent Film Tapes

These custom-print tapes are a great way to expose customers to brand or key marketing messages in up to 4 colors.

Scotch® Transparent Film Tape 8470CP

Backing Material: Polypropylene
Color: Clear
Adhesive Type: Synthetic Rubber
Tensile Strength: 36 lb/in (615 N/100 mm)
Adhesion Strength: 55 oz/in (60 N/100 mm)

Scotch® Transparent Film Tape 8469CP

Backing Material: Polyester
Color: Clear
Adhesive Type: Synthetic Rubber
Tensile Strength: 63 lb/in (1104 N/100 mm)
Adhesion Strength: 75 oz/in (81 N/100 mm)

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

Scotch® Brand

Scotch® Easy Open Tear Strip Tape 8622

Combine Scotch® Easy Open Tear Strip Tape 8622 with Scotch® Transparent Film Tapes (8470, 8470CP, 8469, 8469CP) to ensure customers can open bags quickly and neatly without tools.

Backing Material:	Polypropylene
Color:	Clear/Red
Adhesive Type:	Synthetic Rubber
Tensile Strength:	190 lb/in (3327 N/100 mm)

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

Scotch® Brand

Scotch® Box Sealing Tape 375

Combining 3M's unique printing technology with advanced adhesive technology makes an attractive, tape-based solution to closing smaller bags and pouches.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Recommended Product

Need Abrasion Resistance?

Custom Printed Tape?

Easy Open Convenience?

Smaller Bags?

3M

e-Fulfillment

Let us help you deliver your products safely. We take pride in partnering with manufacturers like you to find solutions to your ever-changing needs. From closures on your primary bags and boxes to efficiently sealing and sending out your packages, we stake our reputation on delivering the most innovative and reliable products every day.

Case Sealing

Branding

Shipping

Case Sealing

The end of your production line is no place for bottlenecks. That's why rock-solid dependability is the most important attribute of a case sealer. 3M-Matic™ Case Sealers have been setting the bar for consistent sealing reliability for more than 45 years. And there's a 3M-Matic™ Case Sealer for virtually any packaging requirement in any size operation.

Case Sealing by Hand

Adjustable Case Sealers

Random Case Sealers

Case Sealing by Hand

A Scotch® Manual Box Sealing Tape Dispenser is an essential tool wherever products are processed, repackaged or prepared for distribution. In addition to box sealing, they are also useful for combining, reinforcing, bundling and other operations.

H180

- Lightweight, portable hand-held dispenser
- Adjustable tape brake to control tension
- Durable plastic and metal construction

H183

- Pistol-grip for easy one-hand operation
- Adjustable tape brake to control tension
- Designed to dispense tapes up to 3 inches wide

H100

- Lightweight, durable and compact hand-held dispenser
- Built-in brake for precise package sealing

Case Sealing by Hand

Adjustable Case Sealers

Random Case Sealers

Adjustable Case Sealers

With quick manual adjustments, these rugged units reliably and accurately seal runs of the same size cartons for a variety of markets.

3M-Matic™ Adjustable Case Sealer 7000a Pro

- Seals uniform cases up to 24.5" wide by 36" high
- Top and bottom belt drive for positive box conveying
- Seals up to 40 cases per minute

3M-Matic™ Side Belt Adjustable Case Sealer 8000a

- Three taping heads provide low impact sealing
- Seals up to 40 cases per minute

3M-Matic™ Case Sealer 800asb

- Designed for sealing small boxes
- Seals up to 28 cases per minute
- Side belt drive

3M-Matic™ Case Sealer 800af

- Seals both top and bottom center seams of regular slotted containers
- Seals up to 40 cases per minute
- Flap folding

Case Sealing by Hand

Adjustable Case Sealers

Random Case Sealers

Random Case Sealers

Adjusting automatically, these rugged units reliably and accurately seal runs of random-size cartons for a variety of markets. Patented 3M™ AccuGlide™ 2+ and 3 Taping Heads securely apply tape with low impact to protect cases, including lightweight cartons.

3M-Matic™ Random Case Sealer 7000r Pro

- Automatically adjusts to case height and width
- Handles up to 24 different case sizes per minute

3M-Matic™ Case Sealer 800r

- Automatically adjusts to case height and width
- Seals up to 15 cases per minute

Case Sealing by Hand

Adjustable Case Sealers

Random Case Sealers

Branding

Due to increasing competition, branding and marketing messages have become paramount to a company's success. Make sure your customers have a positive brand experience when they receive your product.

Sending Documents?

Custom Printed Tape

Single Parcel Shipments

High Recycled Corrugated

Scotch® Brand

Custom Printed PLEs and Pouch Tapes

Keep your documents safe and secure in cold environments with Scotch® RCT Pouch Tape Rolls and Pads and Packaging List Envelopes (PLEs). Combine Scotch® RCT Pouch Tape Rolls with the Scotch® Pouch Tape Dispenser M797 for rapid application. Custom print both for a unique and attention-grabbing solution.

Scotch® Pouch Tape 824RCT

Individual Pouch Size:	5" x 6", 5" x 8", 6" x 10"
Applications:	500 per roll
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

Scotch® Pouch Tape 830RCT

Individual Pouch Size:	5" x 6", 6" x 10"
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

- Custom size and custom print available — up to six colors

3M™ Top Print Packaging List Envelope PLE-T3

Individual Size:	7" x 5.5"
Applications:	1,000 per case
Material Type:	Polyethylene
Adhesive Type:	Synthetic Rubber

Scotch® Pouch Tape Dispenser M797

- Designed with a high, flat platform to help prevent the tape from curling, allows easy dispensing and smooth operation
- Improve throughput by up to 40%

3M

Sending Documents?

Custom Printed Tape

Single Parcel Shipments

High Recycled Corrugated

Custom Printed Tape

Everyone will know exactly who the package came from when you put your company logo or message on everything you send with 3M™ Custom Printed Box Sealing Tapes. Every package becomes an opportunity for advertising, handling instructions, tamper evidence and brand enhancement.

Scotch® Box Sealing Tape 371CP

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 40 oz/in (44 N/100 mm)

Sending Documents?

Custom Printed Tape

Single Parcel Shipments

High Recycled Corrugated

Scotch® Brand

Single Parcel Shipments

No job is too small for a branding opportunity. Confidently seal single parcels with branding, promotions and more.

Scotch® Box Sealing Tape 375CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Scotch® Box Sealing Tape 373CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	50 oz/in (55 N/100 mm)

Sending Documents?

Custom Printed Tape

Single Parcel Shipments

High Recycled Corrugated

High Recycled Corrugated

With environmental standards changing rapidly and companies constantly seeking new ways to reduce costs and improve their environmental footprint, packaging materials are constantly evolving. Scotch® Recycled Corrugate Tapes are designed to help you stay on top of the changes.

Scotch® Recycled Corrugate Box Sealing Tape 3071CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	22 lb/in (385 N/100 mm)
Adhesion to Steel:	45 oz/in (49 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3072CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	22 lb/in (385 N/100 mm)
Adhesion to Steel:	65 oz/in (71 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3073CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

Sending Documents?

Custom Printed Tape

Single Parcel Shipments

High Recycled Corrugated

Shipping

Ensure your sealed boxes arrive safely with label and packing list protection solutions from 3M.

Recommended Product

Need Label Protection?

Need Utility Label Protection?

Scotch® Pouch Tape RCT and 3M™ PLEs

Keep your documents safe and secure with Scotch® RCT Pouch Tape Rolls and 3M™ Packing List Envelopes (PLEs). Combine Scotch® RCT Pouch Tape Rolls with the Scotch® Pouch Tape Dispenser M797 for rapid application. Custom print both for a unique and attention-grabbing solution.

Scotch® Pouch Tape 824RCT

Individual Pouch Size:	5" x 6", 5" x 8", 6" x 10"
Applications:	500 per roll
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

Scotch® Pouch Tape 830RCT

Individual Pouch Size:	5" x 6", 6" x 10"
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

- Custom size and custom print available — up to six colors

3M™ Top Print Packaging List Envelope PLE-T3

Individual Size:	7" x 5.5"
Applications:	1,000 per case
Material Type:	Polyethylene
Adhesive Type:	Synthetic Rubber

Scotch® Pouch Tape Dispenser M797

- Designed with a high, flat platform to help prevent the tape from curling, allows easy dispensing and smooth operation
- Improve throughput by up to 40%

Recommended Product

Need Label Protection?

Need Utility Label Protection?

3M™ Polyester Film Tape 856

Designed for label protection in outdoor applications, this label protection tape is made for the elements with extra resistance to moisture, chemicals and abrasion. Its long-aging transparent adhesive holds fast to most packages and containers.

Backing Material:	Polyester
Adhesive Type:	Acrylic
Tensile Strength:	25 lb/in (438 N/100 mm)
Adhesion to Steel:	20 oz/in (22 N/100 mm)

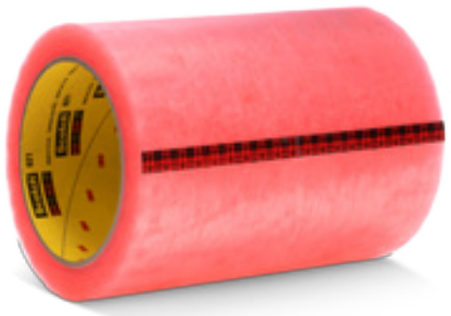
Recommended Product

Need Label Protection?

Need Utility Label Protection?

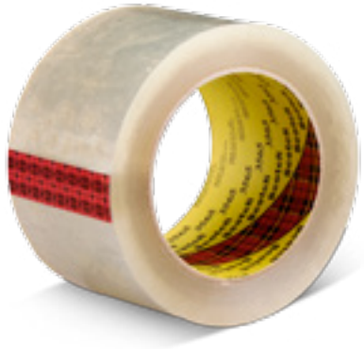
3M™ Label Protection Tapes

Confidently attach your labels with 3M™ Label Protection Tapes. Their clear, moisture-resistant film backings and strong adhesives will hold to many treated and finished surfaces.



Scotch® Label Protection Tape 821

Backing Material: Acetate
Color: Pink
Adhesive Type: Acrylic
Tensile Strength: 12 lb/in (210 N/100 mm)
Adhesion Strength: 25 oz/in (27 N/100 mm)



Scotch® Label Protection Tape 3565

Backing Material: Polypropylene
Color: Clear
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion Strength: 40 oz/in (44 N/100 mm)

Tartan™ Label Protection Tape 3765

Backing Material: Polypropylene
Color: Clear
Adhesive Type: Acrylic
Tensile Strength: 20 lb/in (350 N/100 mm)
Adhesion Strength: 40 oz/in (44 N/100 mm)

Recommended Product

Need Label Protection?

Need Utility Label Protection?

Branding

Due to increasing competition, branding and marketing messages have become paramount to a company's success. Help your customer achieve their goals both at shelf and when shipping product.

At Shelf

Shipping

At Shelf

When shopping, customers have many options from which to choose. Help your customer stand out at shelf with innovative 3M products.

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

3M™ Carry Handles 8346HP

Combine this 3M spooled tape with the paper insert of your choice to enhance consumer convenience and rapidly change your marketing message. Combine with Scotch® High Tack Multipack Tape 699 for a unique pouch-bundling solution.

Weight Lifting Capacity:	20 lbs.
Size:	25mm x 3000m, 25mm x 5000m
Quantity:	1 roll per case

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

3M™ Pre-laminated Carry Handles

Utilize these handles on a roll to apply carry handles at high speeds (100+ handles/minute).

8381

Weight Lifting Capacity: 30 lbs.
Suggested Use: General purpose
Size/Format: Max OD - 380mm (15")
Backing: MOPP
Rolls/Case: 1

8383

Weight Lifting Capacity: 20 lbs.
Suggested Use: Apply on films
Size/Format: Max OD - 380mm (15")
Backing: MOPP
Rolls/Case: 1

8393

Weight Lifting Capacity: 20 lbs.
Suggested Use: Apply on shrink wrap before tunnel
Size/Format: Max OD - 380mm (15")
Backing: Polyester
Rolls/Case: 1

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

3M™ Carry Handles 8315

Replace bags at checkout with these convenient and easy-to-use carry handles. Print your logo on the handles to enhance the consumer experience and grow your brand.

Weight Lifting Capacity:	15 lbs.
Size:	1 in x 17 in x 3 in
Quantity:	25 handles per pad, 80 pads per case

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

Scotch® Brand

Scotch® Clean Removal Multipack Tape 694

Looking for a great solution to bundle chipboard packaging at retail shelf? Mission accomplished — this tape is strong enough to hold packages together while not damaging the primary packaging when it is removed. It can be printed with graphics to help you stand out at shelf and can be applied at up to 70 multipacks/minute, improving throughput and lowering overall costs.

Backing Material:	Polypropylene
Adhesive Type:	Acrylic
Tensile Strength:	23 lb/in (409 N/100 mm)
Adhesion to Steel:	4.78 oz/in (5.23 N/100 mm)

Recommended Product
High Speed Carrying Application?
Hand Applied Handles?
Bundling Products at Shelf?
Higher Strength Bundling?
Sealing Large Bags?
Sealing Smaller Bags?
Closing Small Boxes?

Scotch® High Tack Multipack Tape 699

The perfect tape for bundling hard-to-stick-to surfaces or for tamper evident protection. Combine 3M™ Carry Handles with this tape for a unique pouch-bundling solution.

Backing Material:	Polyester
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

Scotch® Transparent Film Tapes

Accelerate your entire end-of-line operation and enhance shelf appeal with tapes that provide instant adhesion to most surfaces. These are a great way to expose your customers to brand or key marketing messages in up to 4 colors.

Scotch® Transparent Film Tape 8469CP

Backing Material: Polyester
Adhesive Type: Synthetic Rubber
Tensile Strength: 63 lb/in (1104 N/100 mm)
Adhesion to Steel: 75 oz/in (81 N/100 mm)

Scotch® Transparent Film Tape 8470CP

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 36 lb/in (615 N/100 mm)
Adhesion to Steel: 55 oz/in (60 N/100 mm)

Recommended Product

High Speed Carrying Application?

Hand Applied Handles?

Bundling Products at Shelf?

Higher Strength Bundling?

Sealing Large Bags?

Sealing Smaller Bags?

Closing Small Boxes?

Scotch® Brand

Scotch® Box Sealing Tape 375

Pair this tape with unique printing technology from 3M for an attractive, tape-based solution to closing smaller bags and pouches.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Recommended Product
High Speed Carrying Application?
Hand Applied Handles?
Bundling Products at Shelf?
Higher Strength Bundling?
Sealing Large Bags?
Sealing Smaller Bags?
Closing Small Boxes?

Scotch® Light Duty Packaging Tapes

These printed tapes are the simple and quick way to close chipboard boxes. They show off your marketing message and enhance the brand experience.

Scotch® Transparent Film Tape 600

Backing Material: UPVC
Adhesive Type: Acrylic
Tensile Strength: 28 lb/in (490 N/100 mm)
Adhesion to Steel: 40 oz/in (44 N/100 mm)

Scotch® Transparent Film Tape 605

Backing Material: Polypropylene
Adhesive Type: Acrylic
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 27 oz/in (30 N/100 mm)

Recommended Product
High Speed Carrying Application?
Hand Applied Handles?
Bundling Products at Shelf?
Higher Strength Bundling?
Sealing Large Bags?
Sealing Smaller Bags?
Closing Small Boxes?

Shipping

With the growth of e-retailing, consumers receive more and more shipping boxes every day. 3M can help manufacturers and retailers enhance this brand experience touchpoint with innovative products.

Custom Printed Tape

Attaching Documents

Custom Printed Tape

Everyone will know exactly who the package came from when you put your company logo or message on everything you send with 3M™ Custom Printed Box Sealing Tapes. Every package becomes an opportunity for advertising, handling instructions, tamper evidence and brand enhancement.

Scotch® Box Sealing Tape 371CP

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 40 oz/in (44 N/100 mm)

Featured Product

Single Parcel Shipments

High Recycled Corrugated

Scotch® Brand

Single Parcel Shipments

No job is too small for a branding opportunity. Confidently seal single parcels with branding, promotions and more.

Scotch® Box Sealing Tape 375CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Scotch® Box Sealing Tape 373CP

Backing Material:	Polypropylene
Adhesion Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	50 oz/in (55 N/100 mm)

Featured Product

Single Parcel Shipments

High Recycled Corrugated

Scotch® Brand

High Recycled Corrugated

With environmental standards changing rapidly and companies constantly seeking new ways to reduce costs and improve their environmental footprint, packaging materials are constantly evolving. Scotch® Recycled Corrugate Tapes are designed to help you stay on top of the changes.

Scotch® Recycled Corrugate Box Sealing Tape 3071CP

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 45 oz/in (49 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3072CP

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 65 oz/in (71 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3073CP

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 30 lb/in (525 N/100 mm)
Adhesion to Steel: 46 oz/in (50 N/100 mm)

Featured Product

Single Parcel Shipments

High Recycled Corrugated

Attaching Documents

Keep your documents safe and secure with Scotch® RCT Pouch Tape Rolls and 3M™ Packing List Envelopes (PLEs). Combine Scotch® RCT Pouch Tape Rolls with the Scotch® Pouch Tape Dispenser M797 for rapid application. Custom print both for a unique and attention-grabbing solution.

Scotch® Pouch Tape 824RCT

Individual Pouch Size: 5" x 6", 5" x 8", 6" x 10"
Applications: 500 per roll
Material Type: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 30 lb/in (525 N/100 mm)
Adhesion to Steel: 46 oz/in (50 N/100 mm)

Scotch® Pouch Tape 830RCT

Individual Pouch Size: 5" x 6", 6" x 10"
Material Type: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 30 lb/in (525 N/100 mm)
Adhesion to Steel: 46 oz/in (50 N/100 mm)

- Custom size and custom print available — up to six colors

3M™ Top Print Packaging List Envelope PLE-T3

Individual Size: 7" x 5.5"
Applications: 1,000 per case
Material Type: Polyethylene
Adhesive Type: Synthetic Rubber

Scotch® Pouch Tape Dispenser M797

- Designed with a high, flat platform to help prevent the tape from curling, allows easy dispensing and smooth operation
- Improve throughput by up to 40%

Featured Product

Need Label Protection?

3M™ Polyester Film Tape 856

Designed for label protection in outdoor applications, this label protection tape is made for the elements with extra resistance to moisture, chemicals and abrasion. Its long-aging transparent adhesive holds fast to most packages and containers.

Backing Material:	Polyester
Adhesive Type:	Acrylic
Tensile Strength:	25 lb/in (438 N/100 mm)
Adhesion to Steel:	20 oz/in (22 N/100 mm)

Featured Product

Need Label Protection?

Cold Temperature

Protect your products that need to stay in cold storage with solutions designed to perform in harsh environments.

Featured Product

Cold Temp. Color Identification

Cold Temp. Carton Sealing?

Scotch® Brand

Scotch® Box Sealing Tape 311+

This tape takes box sealing to extremes. It has excellent performance in damp and cold shipping and storage environments — even below freezing temperatures. Get the dependability you need for food and beverage, electronics, e-fulfillment, pharmaceuticals and more.

Backing Material:	Polypropylene
Adhesive Type:	Acrylic
Tensile Strength:	25 lb/in (438 N/100 mm)
Adhesion to Steel:	22 oz/in (24 N/100 mm)

Featured Product

Cold Temp. Color Identification

Cold Temp. Carton Sealing?

Scotch® Box Sealing Tape 311

Securely close a wide variety of boxes, including recycled fiberboard — with good performance over broad temperature ranges, including damper and colder applications. The backing easily conforms around edges and on rough surfaces for a tight seal. New colors can help quickly identify products throughout the distribution channel.

Backing Material:	Polypropylene
Adhesive Type:	Acrylic
Tensile Strength:	25 lb/in (438 N/100 mm)
Adhesion to Steel:	22 oz/in (24 N/100 mm)

Featured Product

Cold Temp. Color Identification

Cold Temp. Carton Sealing?

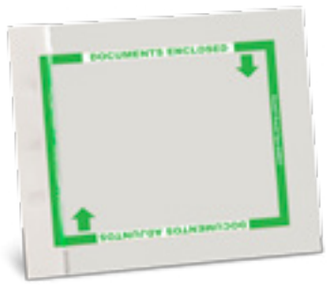
Scotch® Brand

Scotch® RCT Pouch Tape Rolls and Scotch® Pouch Tape Dispenser M797

Quickly and easily keep your documents safe and secure with Scotch™ Products. Custom print both for a unique and attention-grabbing solution.

Scotch® Pouch Tape 824RCT

Individual Pouch Size:	5" x 6", 5" x 8", 6" x 10"
Applications:	500 per roll
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)



Scotch® Pouch Tape 830RCT

Individual Pouch Size:	5" x 6", 6" x 10"
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

- Custom size and custom print available — up to six colors

Scotch® Pouch Tape Dispenser M797

- Designed with a high, flat platform to help prevent the tape from curling, allows easy dispensing and smooth operation
- Improve throughput by up to 40%

3M

Featured Product

Cold Temp. Color Identification

Cold Temp. Carton Sealing?

Packaging Repair

Time is of the essence, and a packaging failure can cost you a lot of it. Keep your operation running smoothly with 3M products.

Featured Product

Need to Repair Larger Packages?

Broken Hang Tab?

3M™ Tape Sheets 3750P

Need to repair without the hassle of carrying around a large roll of tape? These 2" x 6" tape pads are just what you need to have a solution on hand (or in your pocket) to improve the efficiency of your operation.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Featured Product

Need to Repair Larger Packages?

Broken Hang Tab?

3M™ Tape Sheets 822

These 4" x 6" tape pads are perfect for the repair of larger packages such as soil and cement.

Backing Material:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	35 lb/in (613 N/100 mm)
Adhesion to Steel:	55 oz/in (60 N/100 mm)

Featured Product

Need to Repair Larger Packages?

Broken Hang Tab?

3M™ Hang Tabs

This selection of padded hang tabs enables your retail customers to take their damaged or broken hang tabs and continue selling without missing a beat.

3M™ Hang Tab 1074

- 1" x 2", round style hole
- Clear polyester backing
- Abrasion, split and edge tear resistant

3M™ Hang Tab 1075

- 2" x 2", delta style hole
- Works with wider double-wire pegs
- Abrasion, split and edge tear resistant

3M™ Hang Tab 1076

- 2" x 2", round style hole
- Clear polyester backing
- Abrasion, split and edge tear resistant

Featured Product

Need to Repair Larger Packages?

Broken Hang Tab?

Shipping and Fulfillment

Fill your orders. Seal your cartons. Load your pallets. Ship them to your customers. 3M has the shipping and fulfillment solutions you need to be a leader in a competitive market.

Case Sealing

Carton Sealing

Final Shipping

Case Sealing

The end of your production line is no place for bottlenecks. That's why rock-solid dependability is the most important attribute of a case sealer. 3M-Matic™ Case Sealers have been setting the bar for consistent sealing reliability for more than 45 years. And there's a 3M-Matic™ Case Sealer for virtually any packaging requirement in any size operation. You can count on it.

Recommended Product

Adjustable Case Sealers

Random Case Sealers

Case Sealing by Hand

A Scotch® Manual Box Sealing Tape Dispenser is an essential tool wherever products are processed, repackaged or prepared for distribution. In addition to box sealing, they are also useful for combining, reinforcing, bundling, and other operations.

H180

- Lightweight, portable hand-held dispenser
- Adjustable tape brake to control tension
- Durable plastic and metal construction

H183

- Pistol-grip for easy one-hand operation
- Adjustable tape brake to control tension
- Designed to dispense tapes up to 3 inches wide

H100

- Lightweight, durable and compact hand-held dispenser
- Built-in brake for precise package sealing

Recommended Product

Adjustable Case Sealers

Random Case Sealers

Adjustable Case Sealers

With quick manual adjustments, these rugged units reliably and accurately seal runs of the same size cartons for a variety of markets.

3M-Matic™ Adjustable Case Sealer 7000a Pro

- Seals uniform cases up to 24.5" wide by 36" high
- Top and bottom belt drive for positive box conveying

3M-Matic™ Side Belt Adjustable Case Sealer 8000a

- Three taping heads provide low impact sealing
- Seals up to 40 cases per minute
- Side belt drive

3M-Matic™ Case Sealer 800asb

- Designed for sealing small boxes
- Seals up to 28 cases per minute
- Seals small cases

3M-Matic™ Case Sealer 800af

- Seals both top and bottom center seams of regular slotted containers
- Seals up to 28 cases per minute
- Flap folding

Recommended Product

Adjustable Case Sealers

Random Case Sealers

Random Case Sealers

Adjusting automatically, these rugged units reliably and accurately seal runs of random-size cartons for a variety of markets. Patented 3M™ AccuGlide™ 2+ and 3 Taping Heads securely apply tape with low impact to protect cases, including lightweight cartons.

3M-Matic™ Random Case Sealer 7000r Pro

- Automatically adjusts to case height and width
- Handles up to 24 different case sizes per minute

3M-Matic™ Case Sealer 800r

- Automatically adjusts to case height and width
- Seals up to 20 cases per minute

Recommended Product

Adjustable Case Sealers

Random Case Sealers

Carton Sealing Tape

With choices of polyester or polypropylene backings and synthetic rubber or acrylic adhesives, you can get the dependability you need for a wide variety of box types, sizes, contents, handling situations and storage conditions.

General Use

Heavy Duty Use/Single Parcel Shipment

Water Activated Tape

Scotch® Brand

General Use

Medium duty sealing tape, also known as packing tape or adhesive tape, is designed to securely close regular slotted containers (RSC) and packages used for moving, shipping and distribution. The tape's durability and high hold works especially well on challenging recycled corrugate and fiberboard. It’s economical and reliable, making it the medium duty sealing tape of choice for a large variety of businesses.

Scotch® Box Sealing Tape 371

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385N/100 mm)
Adhesion Strength: 40 oz/in (44 N/100 mm)

Scotch® Box Sealing Tape 311

Backing Material: Polypropylene
Adhesive Type: Acrylic
Tensile Strength: 25 lb/in (438 N/100 mm)
Adhesion Strength: 22 oz/in (24 N/100 mm)

General Use

Heavy Duty Use/Single Parcel Shipment

Water Activated Tape

Scotch® Brand

Heavy Duty Use/Single Parcel Shipment

Heavy duty sealing tape, also known as packing tape or adhesive tape, is designed to securely seal heavyweight or over-packed cartons and packages for shipping and handling. The tape's high strength combined with its quick stick and resistance to splitting or tearing makes it popular for overseas and export shipping. It can be applied with a portable hand-held dispenser or stationary definite length dispenser.

Scotch® Box Sealing Tape 373

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 30 lb/in (525 N/100 mm)
Adhesion to Steel: 50 oz/in (55 N/100 mm)

Scotch® Box Sealing Tape 375

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 35 lb/in (613 N/100 mm)
Adhesion to Steel: 55 oz/in (60 N/100 mm)

Scotch® Box Sealing Tape 355

Backing Material: Polypropylene
Adhesion Type: Synthetic Rubber
Tensile Strength: 67 lb/in (1174 N/100 mm)
Adhesion to Steel: 78 oz/in (85 N/100 mm)

General Use

Heavy Duty Use/Single Parcel Shipment

Water Activated Tape

3M™ Water Activated Tape 6145

Simplify your packing operations with a proven solution. This water activated tape is an easy, economical answer to a wide variety of basic carton sealing challenges.

Tape Structure (Backing Adhesive):	Paper backing with filament reinforcement/gummed modified cornstarch based adhesive
Basis Weight:	23/23 (Kraft), 30/23 (White)
Caliper (mils):	5.0 (Kraft), 7.3 (White)
Tear Strength (lbs/in):	52-57

General Use

Heavy Duty Use/Single Parcel Shipment

Water Activated Tape

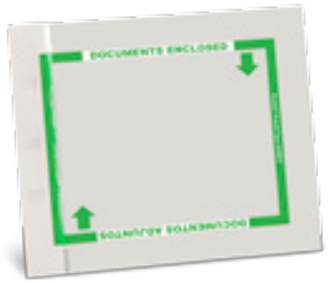
Scotch® Brand

Final Shipping

Keep your documents safe and secure with Scotch® Pouch Tape Rolls. Combine them with the Scotch® Pouch Tape Dispenser M797 for rapid application. Custom print both for a unique and attention-grabbing solution.

Scotch® Pouch Tape 824RCT

Individual Pouch Size:	5" x 6", 5" x 8", 6" x 10"
Applications:	500 per roll
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)



Scotch® Pouch Tape 830RCT

Individual Pouch Size:	5" x 6", 6" x 10"
Material Type:	Polypropylene
Adhesive Type:	Synthetic Rubber
Tensile Strength:	30 lb/in (525 N/100 mm)
Adhesion to Steel:	46 oz/in (50 N/100 mm)

- Custom size and custom print available — up to six colors

Scotch® Pouch Tape Dispenser M797

- Designed with a high, flat platform to help prevent the tape from curling, allows easy dispensing and smooth operation
- Improve throughput by up to 40%

Need Portability?

Need Label Protection?

3M™ Polyester Film Tape 856

Designed for label protection in outdoor applications, this label protection tape is made for the elements with extra resistance to moisture, chemicals and abrasion. Its long-aging transparent adhesive holds fast to most packages and containers.

Backing Material:	Polyester
Adhesive Type:	Acrylic
Tensile Strength:	25 lb/in (438 N/100 mm)
Adhesion to Steel:	20 oz/in (22 N/100 mm)

Need Portability?

Need Label Protection?

Hard-to-Stick-to Boxes

Super sticky. Super strong. With environmental standards changing rapidly and companies constantly seeking new ways to reduce costs and improve their environmental footprint, packaging materials are in a constant state of flux. We have the tapes to help you stay ahead of the game, whatever comes your way.

Need Portability?

Need Water Activated Tape?

Scotch® Recycled Corrugate Tapes

Made with a proprietary adhesive designed specifically for recycled corrugate cartons, these tapes are tackier than conventional box sealing tapes, so they will stick to almost any packaging material you're likely to encounter. They can be applied by hand for low-volume packing with a hand-held tape dispenser or with a 3M-Matic™ Case Sealer for high productivity packing.

Scotch® Box Sealing Tape 311+

Backing Material: Polypropylene
Adhesive Type: Acrylic
Tensile Strength: 25 lb/in (438 N/100 mm)
Adhesion to Steel: 22 oz/in (24 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3071

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 45 oz/in (49 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3072

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 22 lb/in (385 N/100 mm)
Adhesion to Steel: 65 oz/in (71 N/100 mm)

Scotch® Recycled Corrugate Box Sealing Tape 3073

Backing Material: Polypropylene
Adhesive Type: Synthetic Rubber
Tensile Strength: 30 lb/in (525 N/100 mm)
Adhesion to Steel: 46 oz/in (50 N/100 mm)

Need Portability?

Need Water Activated Tape?

3M™ Water Activated Tape 6145

Simplify your packing operations with a proven solution. This water activated tape is an easy, economical answer to a wide variety of basic carton sealing challenges.

Tape Structure (Backing Adhesive):	Paper backing with filament reinforcement/gummed modified cornstarch based adhesive
Basis Weight:	23/23 (Kraft), 30/23 (White)
Caliper (mils):	5.0 (Kraft), 7.3 (White)
Tear Strength (lbs/in):	52-57

Need Portability?

Need Water Activated Tape?

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M Industrial Adhesives and Tapes Division
3M Center, Building 225-3S-06
St. Paul, MN 55144-1000

Phone 800-362-2550
Fax 877-369-2923
Web 3M.com/packaging

© 3M 2017. All rights reserved. 3M and all other trademarks used herein are trademarks of 3M.
70-0710-0488-4 June 2017